# Buchner Manufacturing Inc.

www.buchnermfg.com

**The Perfect Balance of Price and Quality.**

# 2020 PRODUCT SHOWCASE

Roofing, Eavestroughing, Siding, Soffit and Fascia, and Much More!

Roofing

Eavestroughing

Siding

Soffit & Fascia

## THE BAYVIEW ROOFING COLLECTION

## Simcoe Series

# Buchner Manufacturing Inc.

www.buchnermfg.com

**The Perfect Balance of Price and Quality.**

## Eavestroughing
Downpipe, Eavestrough and Accessories

## Soffit
Soffit and Fascia

## Structural & Ornamental
Railings, Columns and Decking

## Siding
Vinyl, Wood, Fibre Cement, Aluminum, Steel and Stone

## Roofing
Aluminum and Steel

## Windows
Kingston, North Bay and Owen Sound

## Coil
Gutter Coil/Trim Coil



Toll Free 800.461.6455

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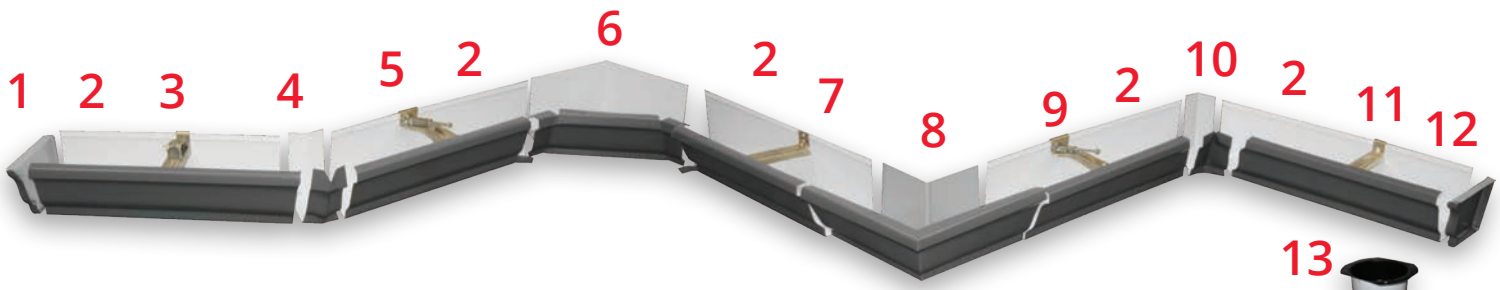
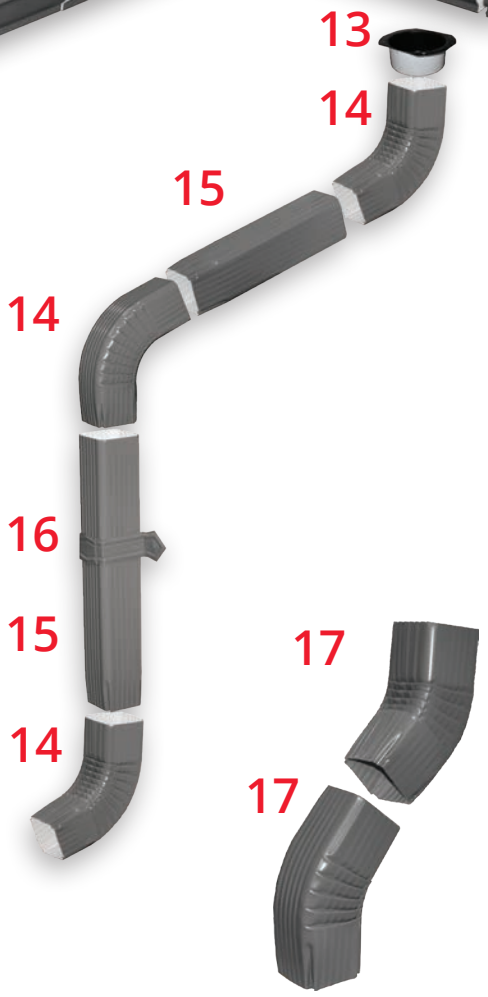
# RAIN CARRYING SYSTEM




1. Left end cap
2. Eavestrough
3. Supreme screw-on hanger
4. Outside bay mitre
5. 1-piece HD screw-on hanger
6. Inside extreme mitre
7. Heavy duty II hanger
8. Outside box mitre
9. Solid back hanger
10. Inside strip mitre
11. Supreme clip-on hanger
12. Right end cap
13. 3” pop-in outlet
14. LG elbow
15. LG downpipe
16. Pipestrap
17. Offset elbows*




*Offset elbows are generally used to get around ledges on the exterior of the home.

# EAVESTROUGH AND ACCESSORIES

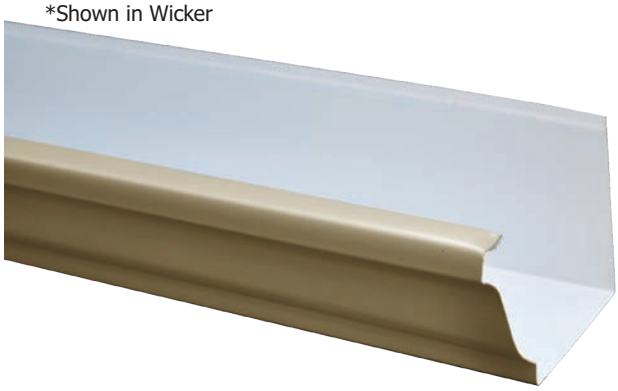
An eavestrough system is designed to catch the rainwater that rushes down your home's roof. Well designed and installed accessories will help create a trail for the water to properly drain.

## 5" & 6" Trough

Custom Lengths

*Max 24' on BMI trucks

*Shown in Wicker



## 5" & 6" End Caps

25L & 25R/ctn

*Sold in pairs

*Shown in Pebblestone

## Box Mitres

*Inside/Outside corners

Outside

*Shown in Chocolate

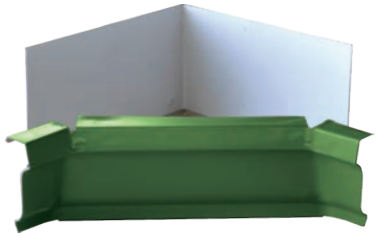
Inside

*Shown in Sandalwood

## Extreme Mitre

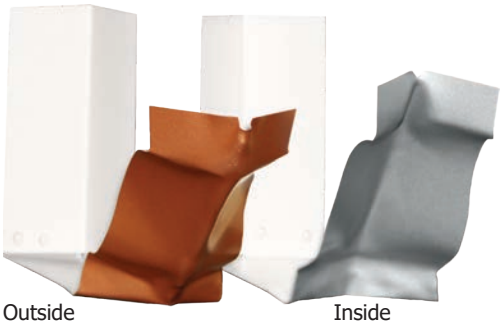
*Inside corner only

*Shown in Forest Green



## Strip Mitres

*Inside/Outside corners



Outside

*Shown in Metallic Copper

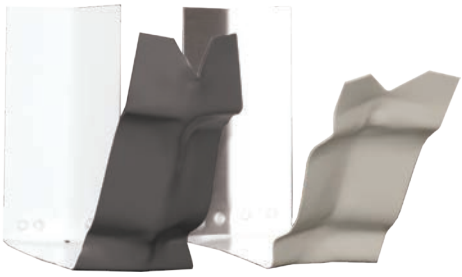
Inside

*Shown in Platinum

| MITRE | SIZE | PIECES/ CARTON | ANGLE |
|---|---|---|---|
| Box Mitre | 5" | 20 | 90° |
| Extreme Mitre | 5" | 10 | 90° |
| Strip Mitre | 5"/6" | 20 | 90° |
| Bay Mitre | 5"/6" | 20 | 30-75° |

## Bay Mitres

*Inside/Outside corners



Outside

*Shown in Charcoal

Inside

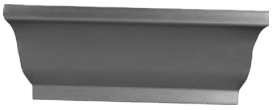
*Shown in Sandstone

## Strip/Bay Mitre Templates

*Inside/Outside corners

Outside Strip Mitre

90°



Outside Bay Mitre

30-75°

Used to help cut eavestrough corners on the correct angles.

## 5" & 6" Gutter Wedge

50 pcs/ctn

Plumbs slanted or pitched fascia board

*Available in White and Brown

*Shown in Brown

## Splash Guard

Prevents overflow from valleys on inside corners.

*Sold by the piece

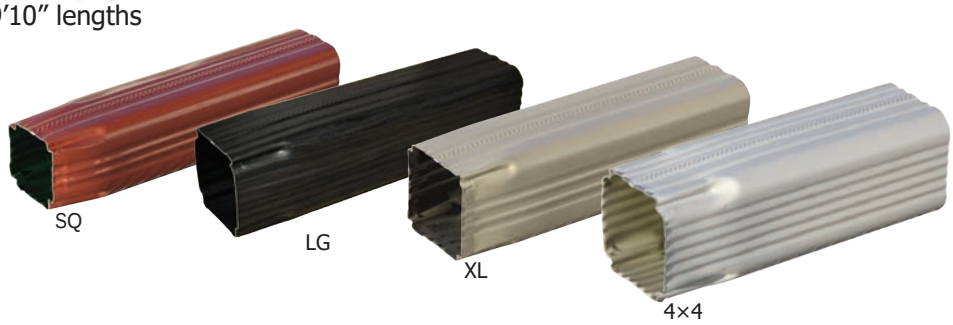
*Shown in Chestnut

# DOWNPIPE AND ACCESSORIES

Moisture and mold can damage a home if downpipes and elbows are not installed properly. The corrugation on BMI's downpipes and elbows provides additional strength and rigidity to make this a high-quality, low-maintenance product for your home.

## Downpipes

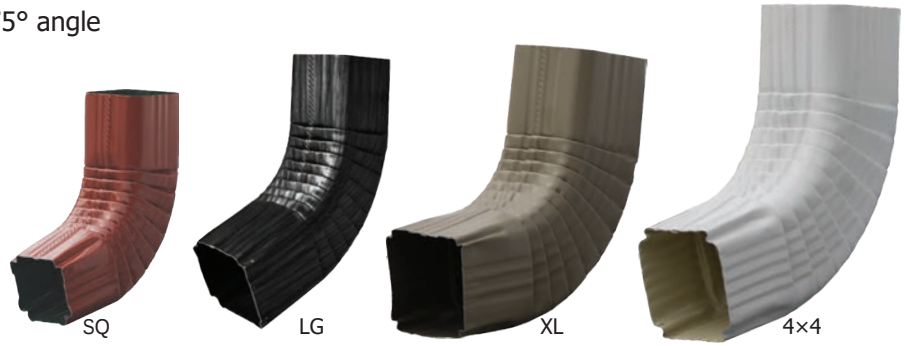
*9'10" lengths




| PIPE | SIZE | PIECES/ CARTON |
|---|---|---|
| SQ | 2⅝"×2⅝" | 10 |
| LG | 3"×3" | 10 |
| XL | 3⅜"×3⅜" | 10 |
| 4×4 | 4"×4" | 4 |

## Elbows

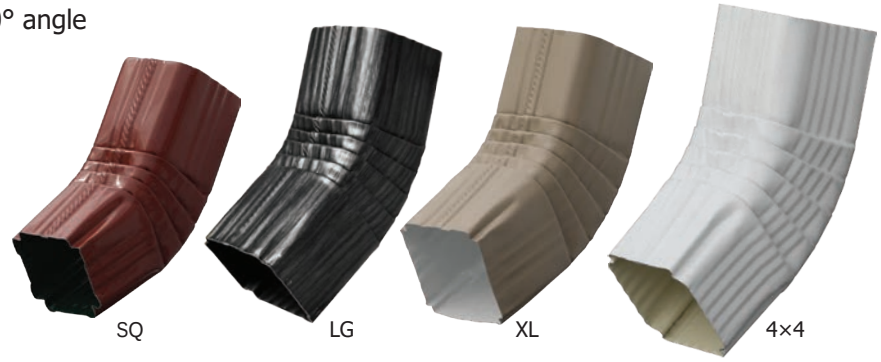
*75° angle




| ELBOW | SIZE | PIECES/ CARTON |
|---|---|---|
| SQ | 2⅝"×2⅝" | 30 |
| LG | 3"×3" | 30 |
| XL | 3⅜"×3⅜" | 30 |
| 4×4 | 4"×4" | 12 |

## Offsets

*30° angle




| ELBOW | SIZE | PIECES/ CARTON |
|---|---|---|
| SQ | 2⅝"×2⅝" | 30 |
| LG | 3"×3" | 30 |
| XL | 3⅜"×3⅜" | 30 |
| 4×4 | 4"×4" | 18 |

*All SQ Downpipe/Elbows are shown in Colonial Red
*All LG Downpipe/Elbows are shown in Barn Board
*All XL Downpipe/Elbows are shown in Pebblestone
*All 4×4 Downpipe/Elbows are shown in Polar

## Pipestrap

100 pcs/ctn
*Fits all pipes except 4×4
*Shown in Pebblestone

## Pipe Clip

SQ 50 pcs/ctn
LG 50 pcs/ctn
4x4 50 pcs/ctn
*SQ & LG available in Polar & Chestnut only
*Shown in Pebblestone

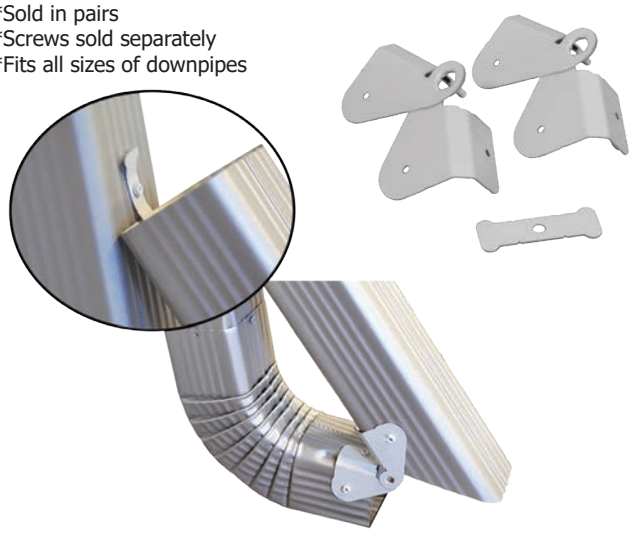
Toll Free 800.461.6455

Downpipe accessories make maintenance of any building easier in a variety of ways.

## Zip Hinge

Allows you to flip up the downpipe extension for lawn maintenance.

*Sold in pairs
*Screws sold separately
*Fits all sizes of downpipes



## Diverter

Used to divert water from a downpipe into a rain barrel or underground drain.

*Available in 2⅜", 3", 3⅜" & 4"

## Funnel

Used when two downpipes are directed into one downpipe.

*Available in 2⅜" & 3"

## Leaf Catcher

Removes debris from the downpipe to prevent clogging of underground drains.

*Available in 3" & 4"

## Tile Cover

100 pcs/ctn

Designed to fit over the foundation drain tile for a clean finish.

*Available in 2⅜" & 3"
*Shown in Brown

# KOP•R•LASTIC

Kop●R●Lastic is a one-part, thermoplastic sealant that exhibits excellent adhesion to a variety of construction materials.

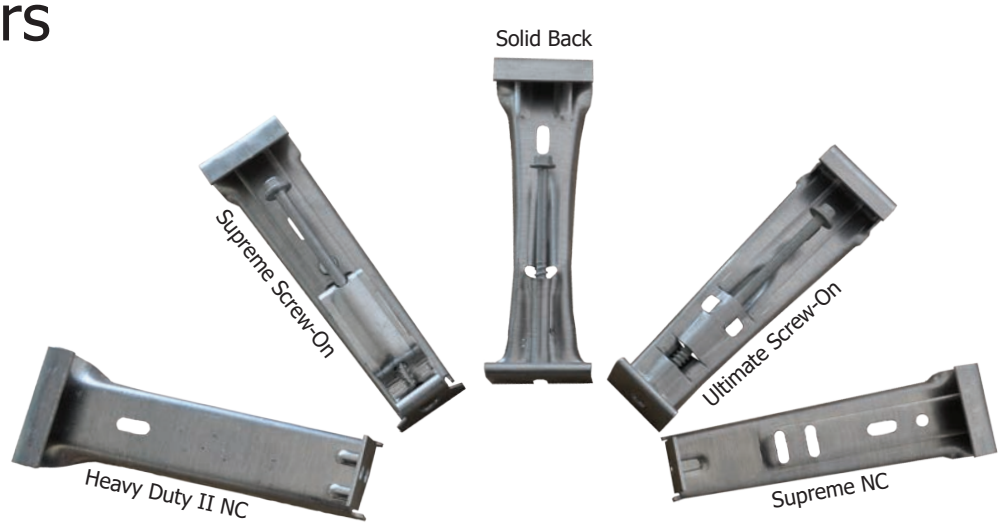
- Highly elastic
- High-performance
- Serviceable from -29°C - 71°C

Available at any Buchner Manufacturing location.

# HANGERS AND OUTLETS

BMI manufactures a wide variety of hangers and outlets for eavestroughs – our high-quality materials meet any installation need. Our core products are listed below. Please refer to our website for a complete list.

## Hangers




| Heavy Duty II NC | Supreme Screw-On | Solid Back | Ultimate Screw-On | Supreme NC |
|---|---|---|---|---|
| 5″ (500 pcs/ctn) | 5″ (400 pcs/ctn)<br>6″ (300 pcs/ctn)<br>7″ (250 pcs/ctn) | 5″ (400 pcs/ctn) | 5″ (400 pcs/ctn)<br>6″ (300 pcs/ctn) | 5″ (700 pcs/ctn)<br>6″ (400 pcs/ctn)<br>7″ (350 pcs/ctn) |

**Roof Bracket & SS Roof Strap**
100 pcs/ctn

SS Roof Straps attach to the eavestrough hangers, whereas Roof Brackets attach to the front lip of the eavestrough. Both styles fasten down to the roof.

## Outlets

**Sm Sq Outlet (2⅝”)**
30 pcs/ctn
300 pcs/bulk ctn

**2⅜” Pop-in Outlet**
30 pcs/ctn
250 pcs/bulk ctn

**3”×3” Outlet**
**4”×4” Outlet**
30 pcs/ctn
250 pcs/bulk ctn is for 3”×3” only

**2¾” Pop-in Outlet**
50 pcs/ctn
250 pcs/bulk ctn

**5” 3×4 Oval Outlet**
5” Flange
50 pcs/ctn
150 pcs/bulk ctn
*Also available in 6”

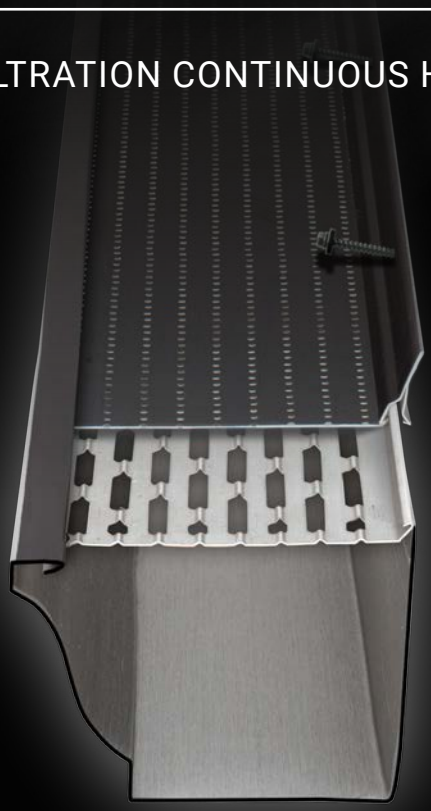
**3” Pop-in Outlet**
150 pcs/ctn

**3⅜” Pop-in Outlet**
100 pcs/ctn

All styles of outlets feature side dimples that facilitate snapping into eavestrough on accurately cut holes.

# double pro™

MICROFILTRATION CONTINUOUS HANGER™



## THE STANDARD. MADE BETTER.

**DoublePro** is a dual-action gutter protection system.
**It is built to stand up to the worst weather conditions in Canada** and keep your gutter free of ice and debris year after year.

alu-rex PRO SERIES
1-855-5-ALU-REX
2180 de la Rotonde Ave.
Lévis (Quebec) G6X 2L8
**www.alu-rex.com**

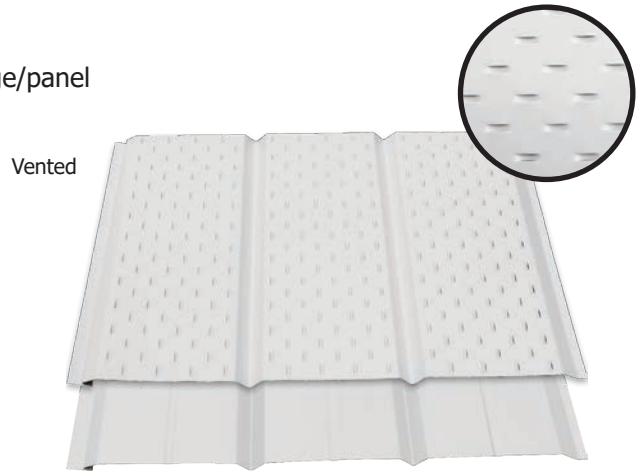
# SOFFIT

Attic ventilation is very important for any home as it keeps condensation to a minimum and helps keep the home cooler during the summer. A well-ventilated attic will help minimize the potential for damage from mold and mildew. Many different styles and colours of high-quality, maintenance-free soffits are available.

## T3 Soffit

*16" coverage/panel

*Shown in Polar




| SOFFIT | LENGTH | PIECES/ CARTON | COVERAGE/ CARTON |
|---|---|---|---|
| Triple 3 Non-Vented | 12′ | 12 | 192 sq ft |
| Triple 3 Vented | 12′ | 12 | 192 sq ft |

T3 Soffit provides 14.4" of free air space per lineal foot or 10.8" per square foot.

## Q4 Soffit

*15" coverage/panel

*Shown in Cream

| SOFFIT | LENGTH | PIECES/ CARTON | COVERAGE/ CARTON |
|---|---|---|---|
| Quad 4 Non-Vented | 12′ | 20 | 300 sq ft |
| Quad 4 Vented | 12′ | 20 | 300 sq ft |
| Quad 4 HVY Non-Vented | 12′6" | 12 | 187.5 sq ft |
| Quad 4 HVY Vented | 12′6" | 12 | 187.5 sq ft |

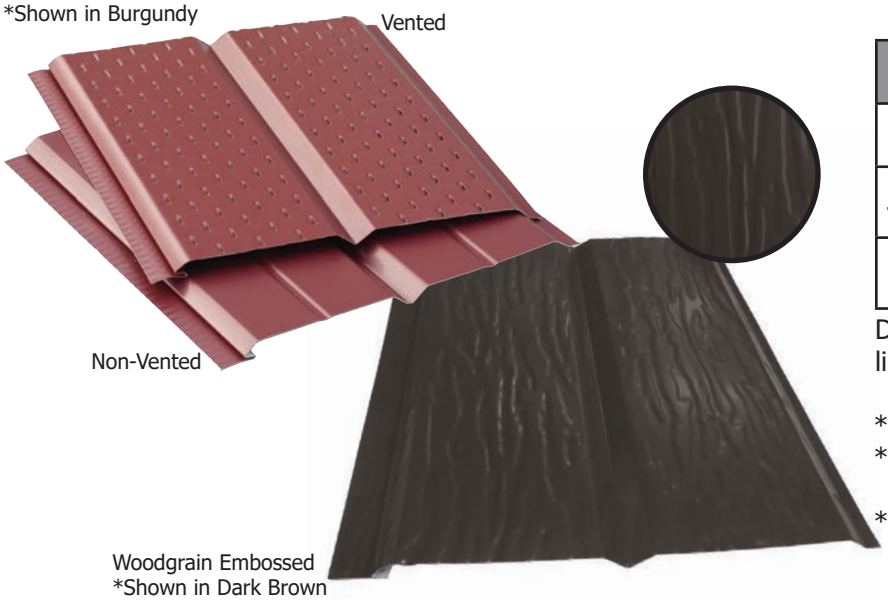
Q4 Soffit provides 12.1" of free air space per lineal foot or 9.6" per square foot.

## D5 Soffit

*10" coverage/panel

*Minimum 1 carton order

*Shown in Burgundy




| SOFFIT | LENGTH | PIECES/ CARTON | COVERAGE/ CARTON |
|---|---|---|---|
| Double 5 Non-Vented | 12′ | 12 | 120 sq ft |
| Double 5 Vented | 12′ | 12 | 120 sq ft |
| Double 5 Embossed | 12′ | 12 | 120 sq ft |

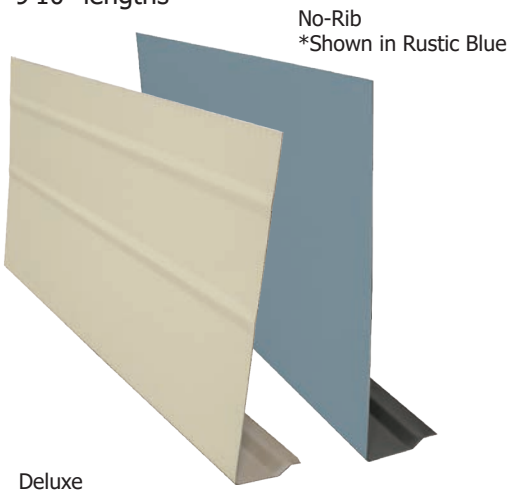
D5 Soffit provides 8.4" of free air space per lineal foot or 10.1" per square foot.

* 40+ colours available.
* D5 Vented & Non-Vented are also available in HVY Gauge.
* Custom lengths available (8′–16′); set-up charge applies.

The Buchner line of fascia is designed to cover wooden fascia board around a home's exterior. This maintenance-free fascia will protect a home's wooden exterior from the elements.

## F6 Fascia

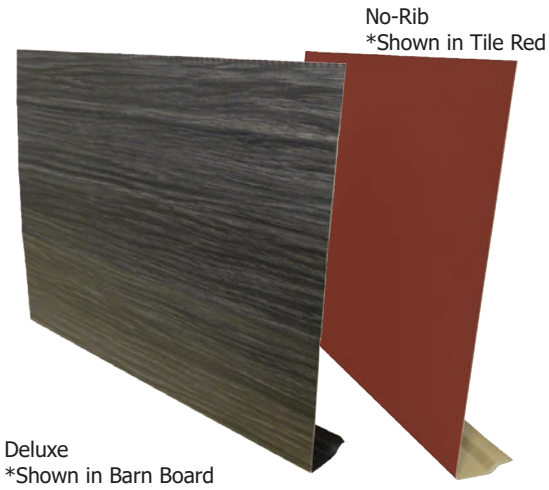
*9'10" lengths




| FASCIA | WIDTH | PIECES/ CARTON | COVERAGE/ CARTON |
|---|---|---|---|
| F6 Deluxe | 6¼" | 20 | 196 ft |
| F6 Deluxe No Rib | 6¼" | 20 | 196 ft |

## F8 Fascia

*9'10" lengths




| FASCIA | WIDTH | PIECES/ CARTON | COVERAGE/ CARTON |
|---|---|---|---|
| F8 Deluxe | 8¼" | 20 | 196 ft |
| F8 Deluxe No Rib | 8¼" | 20 | 196 ft |

## Vertical Aluminum Siding

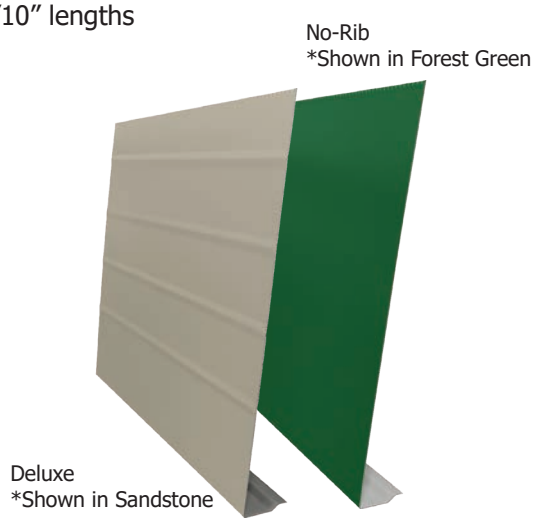
Available in all BMI colours and the Simcoe Series.

| SIDING | WIDTH | PIECES/ CARTON | COVERAGE/ CARTON |
|---|---|---|---|
| V-190 | 7½" | 16 | 100 sq ft |
| V-Groove | 9" | 13 | 97.5 sq ft |

* Minimum 1 carton order.
* V-Groove 10' standard lengths.
* Custom lengths available (8'-16'); set-up charge applies.
* Features a woodgrain embossing texture on all colours.

## F10 Fascia

*9'10" lengths

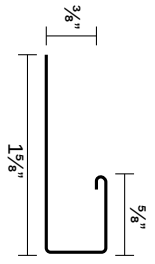



| FASCIA | WIDTH | PIECES/ CARTON | COVERAGE/ CARTON |
|---|---|---|---|
| F10 Deluxe | 10¼" | 10 | 98 ft |
| F10 Deluxe No Rib | 10¼" | 10 | 98 ft |

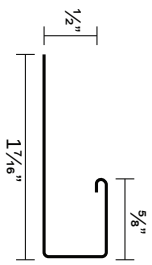
# SOFFIT, FASCIA AND SIDING TRIMS

Trims are a critical part of any professionally installed soffit, fascia or siding project.

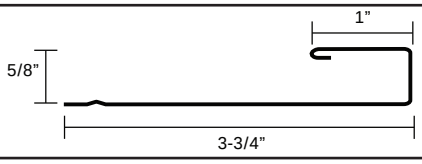
### ⅜" J-Trim
30pcs/ctn
Fits all BMI soffits and V-Groove aluminum siding



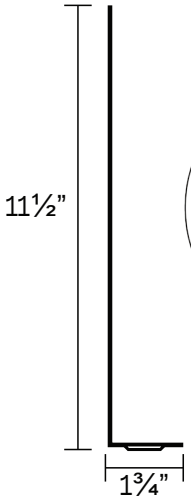

### ½" J-Trim
28pcs/ctn
Fits vinyl soffits

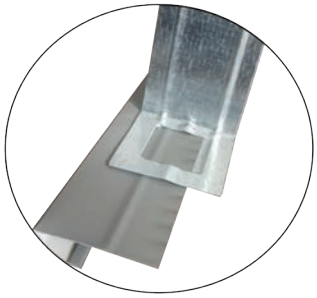



### 1" J-Trim
Fits V-190 vertical aluminum siding
10′ lengths



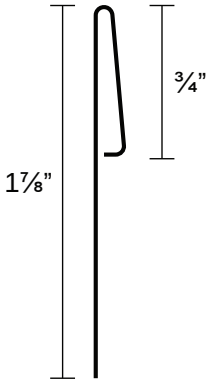

*Shown in Charcoal
*Available in the Simcoe Series



Used to attach the J-trim from the rafters.

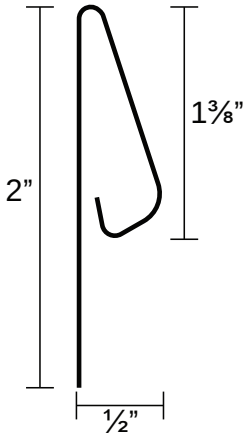
## J-Trim 12′ lengths




*Shown in Terra Bronze

20 pcs/ctn
Secures cladding on the home to create a professional finish.
*Available in the Simcoe Series

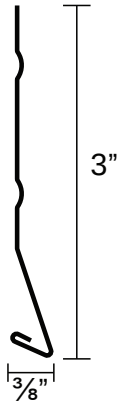
## Galvanized Soffit Hanger




*Shown in Sandstone

20 pcs/ctn
A finishing trim for fascia is used on the gable ends for a polished look.
*Available in the Simcoe Series

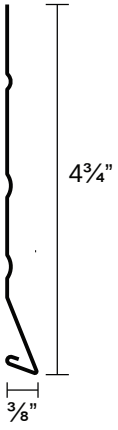
## Finish Trim 12′ lengths




20 pcs/ctn
Secures the first vinyl siding panel on the bottom of the house.

## Uni-Galv. Starter Strip 9′10″ lengths

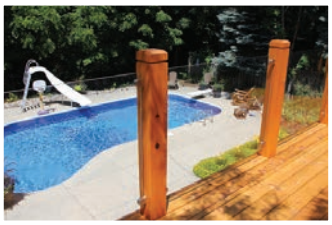
## Gable Trim 9′10″ lengths




10 pcs/ctn
Anchors the first vinyl siding panel on the bottom of the house.

## Galv. Starter Strip 5" 9′10″ lengths

SOFFIT



www.invisirail.com

# Versatile Railing Options For Every Budget

With 23 standard panel sizes and customizable options, we can design a system to fit virtually any deck.

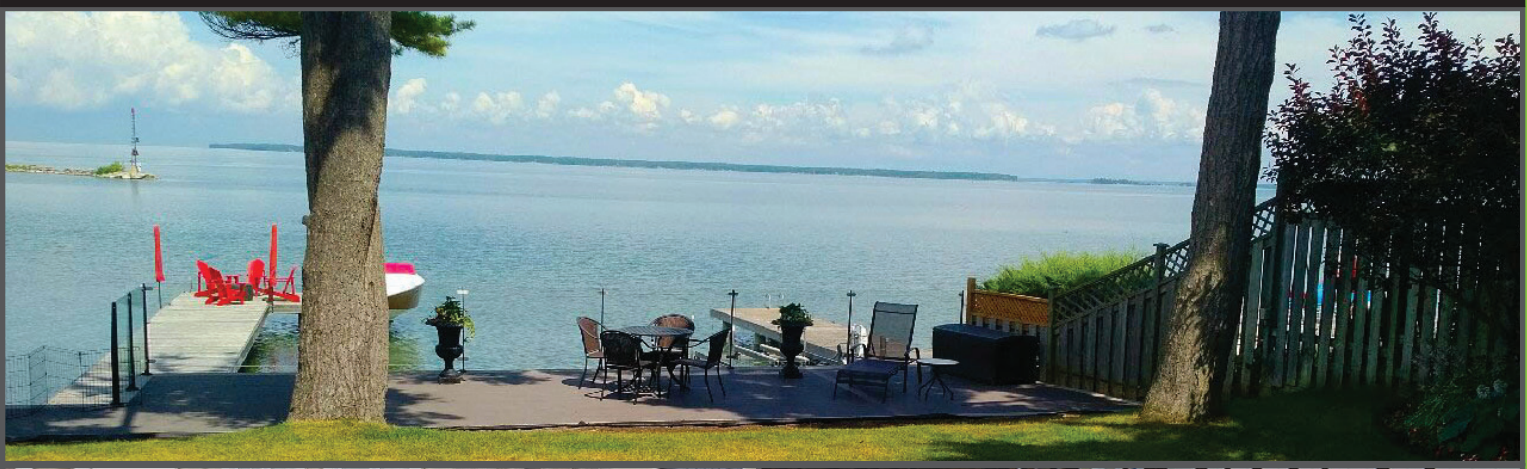
Our 10mm thick safety glass is tempered and heat soaked for strength and durability, engineered for building code compliance.

Add our 25-year warranty, immediate delivery and ease of installation and the choice is clear!

Simply supply a drawing showing the shape and dimensions of your project to receive your quote .

InvisiRail™
GLASS RAIL SYSTEM

Order railings from any of our 5 locations!



MITTEN BUILDING PRODUCTS

Visit **mittensiding.com** or **buchnermfg.com** for more details

## Rustic Colours

Burnt Sienna

Farmhouse

Arctic Grey

Hemlock

## Bold Premium Colours:

Huron Blue

Yukon Grey

Timber Bark

Lighthouse Red

Sapphire Blue

Gunmetal Grey

Regatta Blue

Burnt Orange

Eggplant

Annapolis Blue

Aviator Green

Richmond Red

Coffee Bean

Grenadier Green

Muskoka Green

Khaki Brown

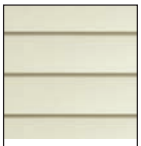
Caribou Brown

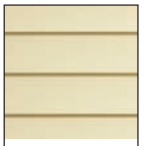
Chestnut Brown

Rockaway Grey

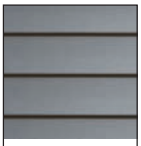
## Natural Standard Colours:

Frost

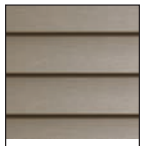

Bone

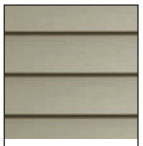

Ivory

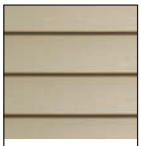
Cypress


Stratus

Flagstone

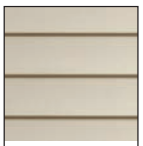

Brownstone

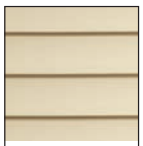

Clay


Hearthstone

Sandalwood

Ash

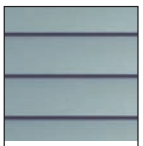

Sandcastle

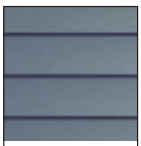

Lite Maple

Saffron

Satin Grey

Sage


Nickel


Indigo

Due to the printing process colours may not be exactly as shown.
Please refer to actual samples before making final decisions. Inquire with your distributor to confirm colours and products.

MITTEN®
BUILDING PRODUCTS

Visit **mittensiding.com** or **buchnermfg.com** for more details

NOVIK®
SHAKES, STONE AND ACCENTS

## NovikShake

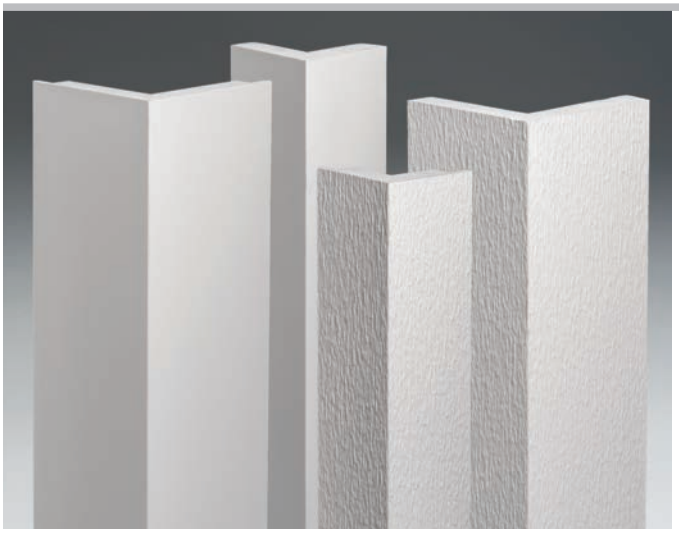
A low maintenance alternative to cedar shakes, at a fraction of the cost.

- Replicates real split cedar shakes.
- Naturally textured surface.
- Staggered butt ends for realistic look.
- Resists the effects of sun, heat and cold.
- Colour Matched to 26 of the most popular Mitten colours.

## PlyGem® Blocks & Vents

The perfect finishing touches to any home.

- Easy to Install.
- Clean and Simple Designs.
- Colour Matched to Mitten Vinyl Siding.
- Maintenance Free with a Limited Life-time Warranty.



## PlyGem® PVC TRIM & Mouldings

The beauty of wood without the maintenance.

- PVC does not absorb water so it won't rot, warp or split.
- PVC trim board can be cut, drilled and routed like wood. You can even install them to grade or against concrete.

# WOOD, FIBER CEMENT AND STONE SIDING

*Hardie Plank Lap Siding in Countrylane Red*

FRASER WOOD SIDING

Fraser Wood Siding offers the timeless appeal of wood in a wide range of profiles, prefinished in an endless colour selection

JamesHardie Siding | Trim

James Hardie fiber cement siding is engineered to stand up to the elements, and stand out in the neighbourhood

FUSION STONE

Fusion Stone combines the natural beauty, strength, and virtues of traditional stone with the ease of installation of stone veneer

Proud supplier partner of Buchner Manufacturing Inc.

N&C Nicholson and Cates Limited BUILDING PRODUCTS

# WOOD, FIBER CEMENT AND STONE SIDING

*Maibec Wood Bevel Siding in Rockport Grey and Harbor Cedar Shingles in Chelsea Grey, with trims in White Dove.*

*Fusion Stone Great Lakes in Raven*

# ALUMINUM SHINGLES

BMI Roofing offers a hard-working premium product to suit all design styles. These environmentally friendly shingles add value while protecting your most valued asset - your home - for a lifetime.

THE BAYVIEW ROOFING COLLECTION

Simcoe Series

## Slate Shingle

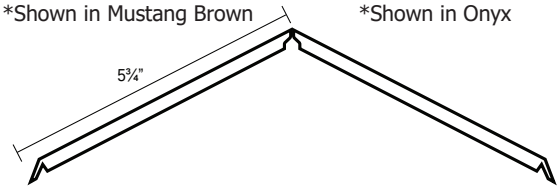
*Shown in Onyx

| SHINGLE | SIZE | PIECES/ CARTON | COVERAGE/ CARTON |
|---|---|---|---|
| Slate Shingle | 21½"x10½" | 32 | 50 sq ft |

## Shingle Hip/Ridge Cap

Woodgrain
*Shown in Mustang Brown

Slate
*Shown in Onyx




| SHINGLE | SIZE | PIECES/ CARTON | COVERAGE/ CARTON |
|---|---|---|---|
| Hip/Ridge Cap | 12"x10" | 10 | 10' |

## Shake Shingle

*Shown in Mustang Brown

| SHINGLE | SIZE | PIECES/ CARTON | COVERAGE/ CARTON |
|---|---|---|---|
| Shake Shingle | 21½"x12" | 28 | 50 sq ft |

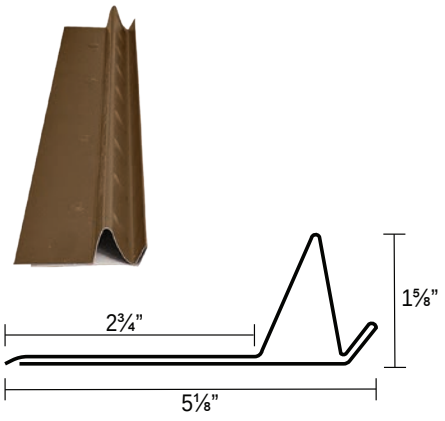
## Diamond Shingle

*Shown in Platinum

| SHINGLE | SIZE | PIECES/ CARTON | COVERAGE/ CARTON |
|---|---|---|---|
| Diamond Shingle | 21½"x12" | 28 | 50 sq ft |

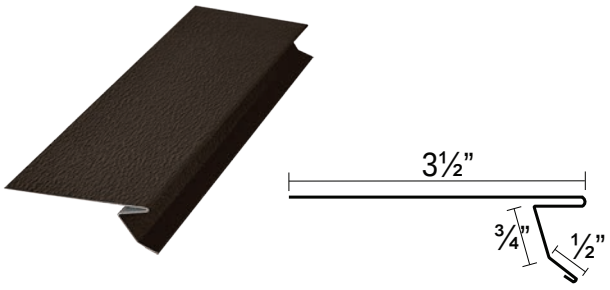
## Shingle Snow Brake

*Shown in Chocolate



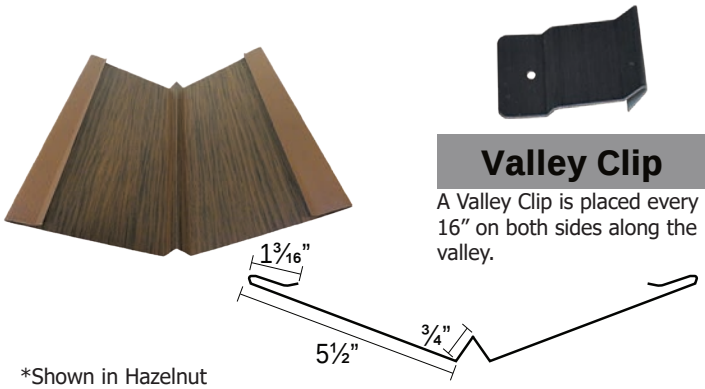

| SHINGLE | LENGTH | HEIGHT | PIECES/ CARTON |
|---|---|---|---|
| Snow Brake | 24" long | 1⅜" | 6 |

Toll Free 800.461.6455




*Shown in Black

## Eave Starter



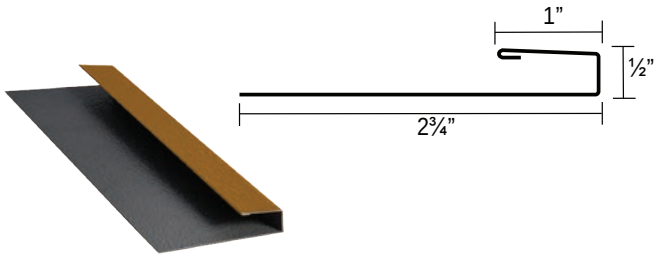

*Shown in Hazelnut

## Valley Flashing



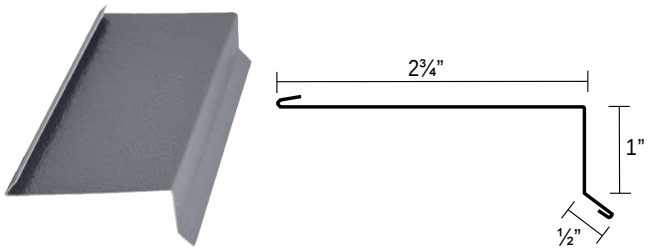
## Valley Clip

A Valley Clip is placed every 16″ on both sides along the valley.



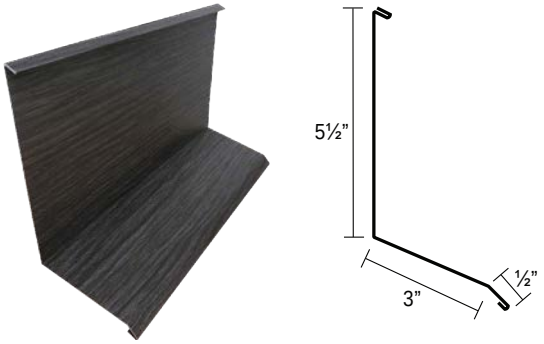

*Shown in Metallic Copper

## Rake J



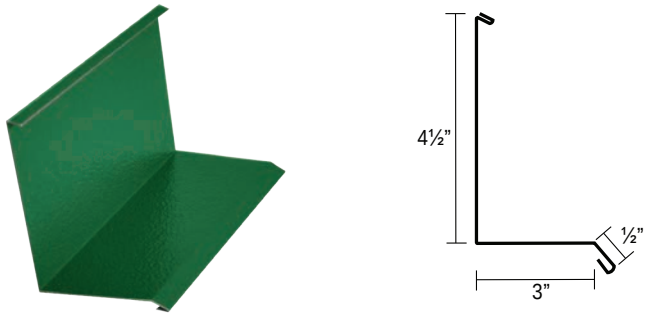

*Shown in Charcoal

## Rake Edge



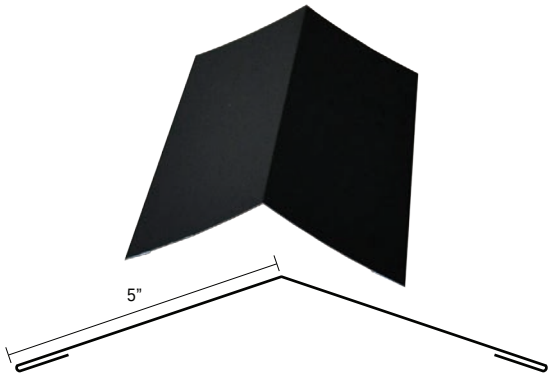

*Shown in Barn Board

## Endwall Flashing

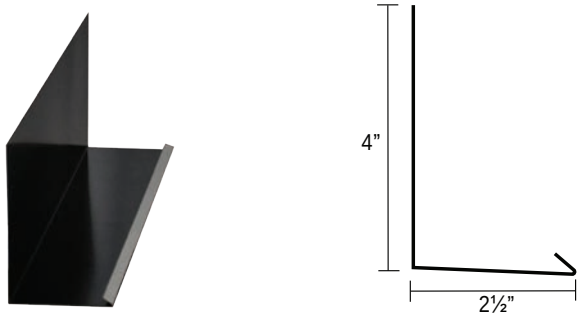



*Shown in Forest Green

## Sidewall Flashing




## Ridge Cap Starter




## Basic Flashing

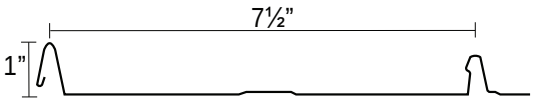
*All trims are sold by the piece in 10′ lengths.

# SNAP ON ROOFING AND TRIMS

Standing seam roofing with its hidden fastener design gives a sleek look while providing excellent protection for your home.

## 1” Snap On 7.5

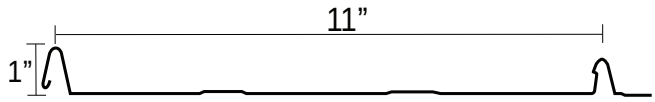
*Available in aluminum and steel
*Shown in Solstice Grey

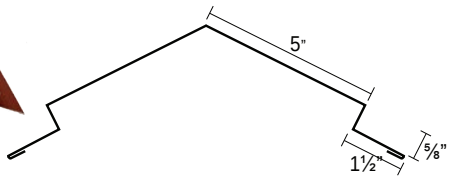



| SNAP ON | WIDTH | LENGTH |
|---|---|---|
| Snap On 7.5 | 7½” | 8–24′ |
| Snap On 11 | 11” | 8–24′ |

## Snap On 11

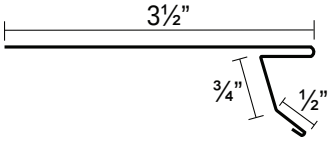
*Available in steel
*Shown in Bone





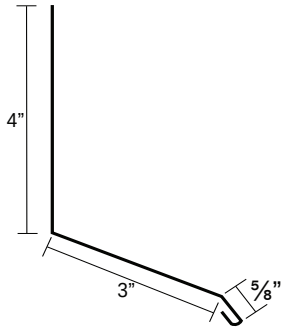

*Shown in Tile Red

### Ridge Cap



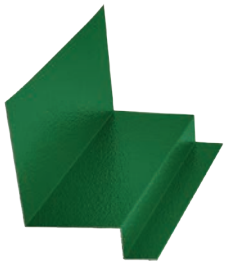

*Shown in Dark Brown

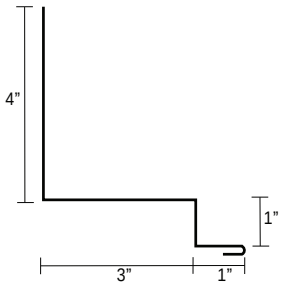
### Eave Starter




*Shown in Charcoal

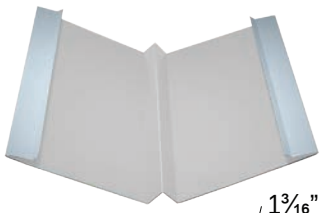
### Endwall Trim





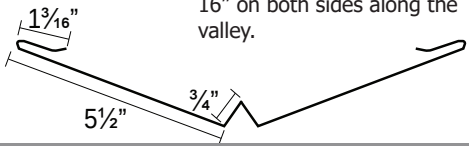

*Shown in Forest Green

### Sidewall Trim



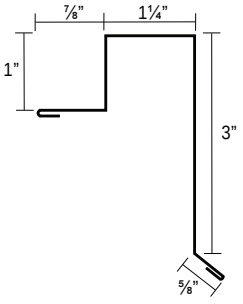
### Valley Clip

A valley clip is placed every 16” on both sides along the valley.




*Shown in Platinum

### Valley Trim




*Shown in Cream

### Rake Trim

### Snow Cone

*Shown in Chestnut
Used to stop the snow from sliding, allowing it to melt through the cone and drain into the eavestrough.

*Simcoe Series is only available in aluminum.
*All trims are sold by the piece in 10′ lengths.

Toll Free 800.461.6455

Products that give lasting beauty and protection to your home.

THE RESIDENTIAL METAL SIDING & ROOFING COLLECTION BY VICWEST

## BELLARA™ STEEL SIDING

LIFELIKE **WOODGRAIN** FINISHES | CONTEMPORARY **MATTE** COLOURS | TRADITIONAL **STANDARD** FINISHES

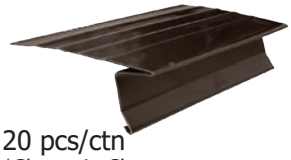
## VICWEST METAL ROOFING

vicwest
BUILDING PRODUCTS

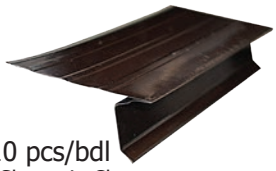
**See it before you buy it!**
To visualize a Vicwest metal roof on your home visit
**vicwest.com**

# TRIMS – ROOF EDGING

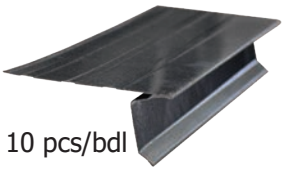
A key component of a well-installed roof is trim, not just for looks but for functionality. Roof edging helps drain water off the roof and into the eavestrough without allowing water to seep in behind the fascia, where problems can develop.



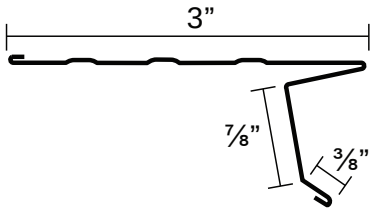
20 pcs/ctn
*Shown in Chestnut



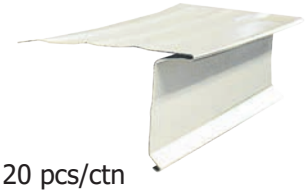
10 pcs/bdl
*Shown in Chestnut



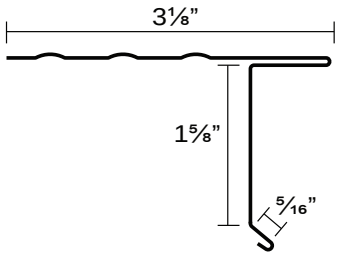
10 pcs/bdl

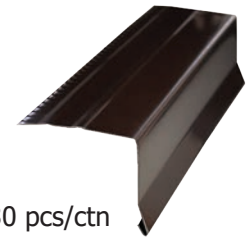



## Roof Edge Steel Roof Edge Roof Edge Galv. All 9'10" lengths

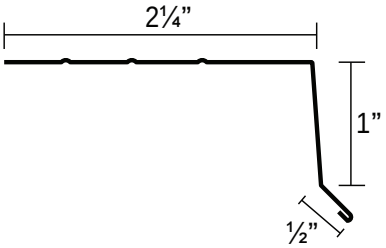


20 pcs/ctn
*Shown in Polar

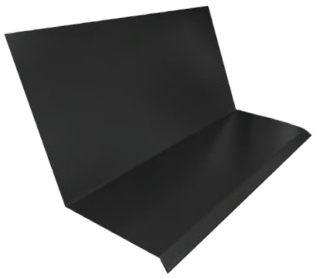


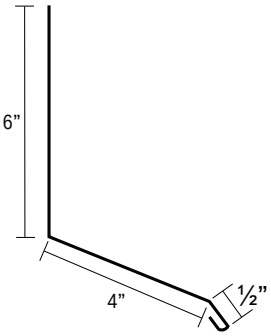



30 pcs/ctn
*Shown in Chestnut



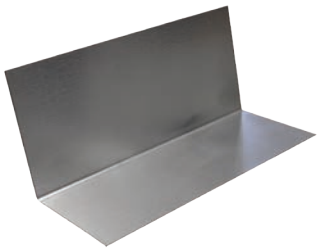

## Large Roof Edge 9'10" lengths

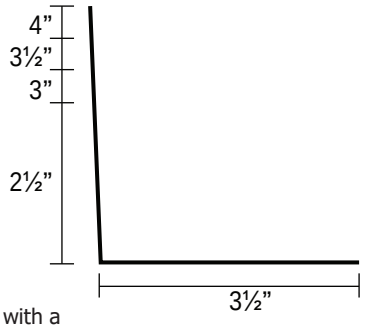





Sold by the piece
Installed where a sloped roof intersects with a vertical wall.
*Shown in Black

## Drip Edge 9'10" lengths






50 pcs/bdl or 5000 pcs/skid
Used where a sloped roof intersects with a vertical wall to create a barrier in this water-vulnerable area.
*Available in 2 1/2", 3", 3 1/2" & 4"

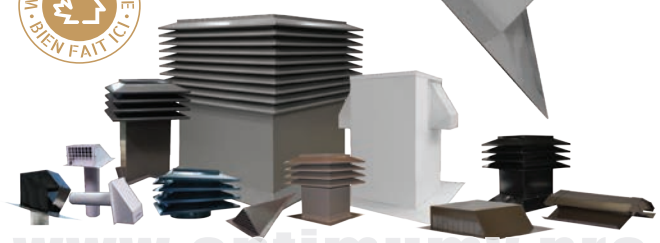
## End Wall Flashing 9'10" lengths

## Galvanized Step Flashing


OPTIMUM®
Innovative vents

- CSA CERTIFIED
- LIFETIME WARRANTY
- UNPARALLELED DESIGN
- POWDER COATING
- MONOCOQUE STRUCTURE

WELL MADE HERE · BIEN FAIT ICI



www.optimumv.pro



RESISTO®
BUILDING PRODUCTS
Waterproofing Insulation Maintenance

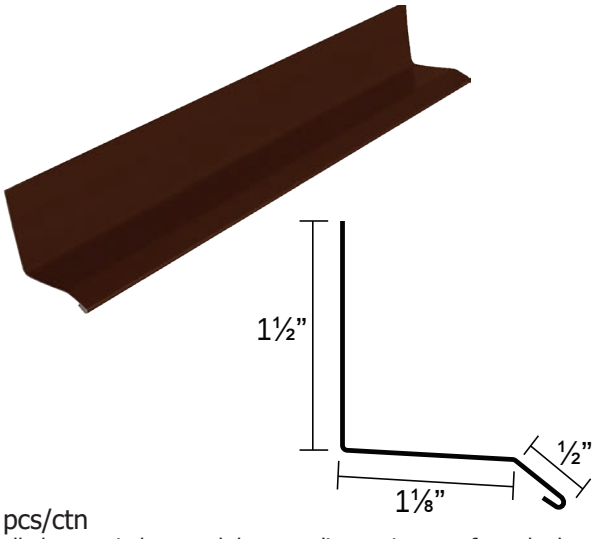
ICE AND WATER PROTECTOR
RESISTO LBI236
- Anti-slip sanded surface
- Resistant to outdoor temperature changes

SYNTHETIC ROOFING UNDERLAYMENT
RESISTOR
- Larger coverage per roll
- A nailing pattern is printed on the surface for easy installation

ROOF UNDERLAYMENT HIGH TEMPERATURE
LASTOBOND PRO HT-N
- Anti-slip surface
- High temperature resistant up to 90 °C (194 °F)

SYNTHETIC ROOFING UNDERLAYMENT
RESISTOR PLUS
- Nine times lighter than felt paper
- Five times stronger than felt paper

resisto.ca




25 pcs/ctn
Installed over windows and doors to direct rain away from the home's frame preventing water damage.
*Shown in Chestnut

## **Drip Cap** 12' lengths

- **VWD** available only at our Kingston and Owen Sound locations.
- **Majestic Windows** available only at our North Bay location.
- **Martin Windows & Doors** are available to order at our Kingston, North Bay, and Owen Sound locations.

martin
Martin Windows & Doors

Simply...Masterpieces
Superior quality wood with aluminum cladding windows and doors

Wooden Door

Steel Door

Double Hung

New! Tilt & Turn

Terry Villeneuve
Director Business Development & Sales Ontario
1 705 984-7507

windowsmartin.com
Made in Canada

## Ultra ● Premium

## Georgian ● Plus

Increase your home's comfort level, and decrease energy costs by considering the option(s) below:

**Solar Gain Low E Glass**
The best glass for most applications in a northern climate. High retention rate of heat in the winter and prevent heat gain in the summer.

**Solar Shield Low E Glass**
Chosen when cooling costs outweigh heating costs or when heat build up in the summer is a concern.

**Argon Gas**
Reduce your windows' conduction and convection of heat.

**E-Clean Glass**
Combines the benefits of Solar Shield LOW E with unique outer glass coating that gradually breaks down dirt while causing rain to sheet.

vinylwindowdesigns.com
Windows For Life™

S.A.W.D.A.C. SIDING AND WINDOW DEALERS ASSOCIATION OF CANADA Associate Member

**Professional Grade** Polyurethane Gun Foam

CCMC TESTED & APPROVED in Canada for Canadian construction

CCMC 13531-L

**ICF • WINDOW & DOOR INSTALLATIONS • SIDING • ROOFING**

**INDUSTRIAL, COMMERCIAL, & RESIDENTIAL CONSTRUCTION**

## POLYURETHANE GUN FOAMS

HCFC FREE ozone Friendly Propellent

All Rivenco gun foams are free of HCFCs. Rivenco wishes to preserve the environment in any way possible which is why all of our foams are o-zone friendly.

### IPF Green Gun Foam

**FEATURES:**
- CCMC Approved #13531-L
- Closed Cell Structure
- Low expansion + high density
- Effective pest control benefits
- Class 1 - Fire retardant CAN/ULC-S-102

**DETAILS:**
SKU: APCG6590995
QTY per case: 12 cans
Can volume: 29oz.
18 Month shelf life*

### IPF AllWeather Pro Gun Foam

**FEATURES:**
- Ideal for low temperature & humidity installations down to -10°C
- Closed Cell Structure
- Low expansion
- Class 1 - Fire retardant CAN/ULC-S-102

**DETAILS:**
SKU: APCG6590996
QTY per case: 12 cans
Can volume: 24oz.
18 Month shelf life*

### Rivenco X Gun Foam

**FEATURES:**
- High yield, low expansion
- Closed Cell Structure
- Low temperature performance to -18°C
- Meets ASTM E-283
- R Factor: 4-5 per inch

**DETAILS:**
SKU: APCG6600997
QTY per case: 12 cans
Can volume: 29oz.
15 Month shelf life*

* From MFG date

## FOAM GUNS

### IPF Eco Professional Foam Gun

- High quality, Swiss made foam applicator gun
- Extremely durable plastic that does not warp
- Long life-span, no rubber seals
- Ultra-sensitive control settings
- SKU: APCG65830000

### Mid-Range Foam Gun

- All metal gun with plastic handle
- Ergonomically correct
- Light weight and durable
- Can be used on most gun foam products
- SKU: APCG6580000

## GUN FOAM ACCESSORIES

### Lubri-Clean Foam Cleaner

**FEATURES:**
- Dissolves uncured foam
- Cleans and lubricates guns
- Includes applicator tip
- Easy & safe to use

**DETAILS:**
SKU: APCG6570000
QTY per case: 12 cans
Can volume: 12oz.

### 4" Flexible Foam Reducer / Gun Extension

**FEATURES:**
- Works on all Rivenco foam guns
- Reduces gun tip to 1/8"
- Great for minimal clearances
- For use in close to ceiling applications

**DETAILS:**
SKU: APCG6585001
Sold individually

LIMITED WARRANTY: Rivenco products are warranted to be free from defects. Manufacturer shall not be liable for any consequential or other damage or remedy. Its sole obligation and your exclusive remedy are limited to the product replacement. There are no warranties which extend beyond the description on the face hereof. Rivenco Industries Ltd.

1-800-565-9936 RIVENCO.com Industries Ltd.

LES PORTES ARD
MANUFACTURIER PORTES & FENÊTRES

ENERGY STAR

**Open your doors and windows to a new and colourful world offering unlimited possibilities!**

ARD Doors have an extensive colour palette that includes digitally reproduced colours that will last for years. These doors feature increased resistance against humidity and abrasion while having minimal heat absorption but maximum heat reflection.

ARD meets international standards, is durability tested in extreme temperatures, and features a 10-year descending warranty against paint chips, blisters, crazing, or corrosion.

MULCO

**The Professional's 1st Choice.**

# COPPER EAVESTROUGHING AND ROOFING

Copper, with its longevity, can deliver a unique look to any building.

## 5” & 6” Trough
Custom Lengths
*Max 24’ on BMI trucks

## Strip Mitres & Bay Mitres
*Inside and outside corners

| MITRE | SIZE | PIECES/ CARTON | ANGLE |
|---|---|---|---|
| Strip Mitre | 5”/6” | 20 | 90° |
| Bay Mitre | 5”/6” | 20 | 30–75° |

Outside Strip

Outside Bay

| HANGER | QTY/CARTON |
|---|---|
| Supreme Hanger NC | 5” (300 pcs/ctn)<br>6” (200 pcs/ctn) |
| 1PC HD Screw-ON WC | 5” (200 pcs/ctn)<br>6” (150 pcs/ctn) |

Supreme Hanger NC

1PC HD Screw-On WC

## 5” & 6” End Caps
25L & 25R/ctn
*Sold in pairs

## 3x3 Outlet
30 pcs/ctn

## Downpipes
*9’10” lengths

4×4

LG

| PIPE | SIZE | PIECES/ CARTON |
|---|---|---|
| LG | 3”×3” | 6 |
| 4×4 | 4”×4” | 4 |

## Elbows
*75° angle

LG

| ELBOW | SIZE | PIECES/ CARTON |
|---|---|---|
| LG | 3”×3” | 30 |
| 4×4 | 4”×4” | 12 |

## Offset
*30° angle

LG

| ELBOW | SIZE | PIECES/ CARTON |
|---|---|---|
| LG | 3”×3” | 30 |
| 4×4 | 4”×4” | 12 |

## Copper Rivet
⅛”
Brass Mandrel
100 pcs/bag
10 bags/ctn

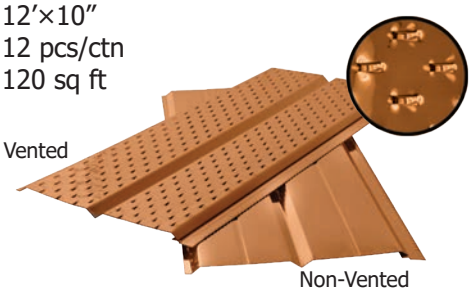
## Pipestrap
100 pcs/ctn
*Fits all pipe except 4×4

## 4×4 Pipe Clip
50 pcs/ctn

## Shake Shingle

## Diamond Shingle

## D5 Vented & Non-Vented
12’×10”
12 pcs/ctn
120 sq ft



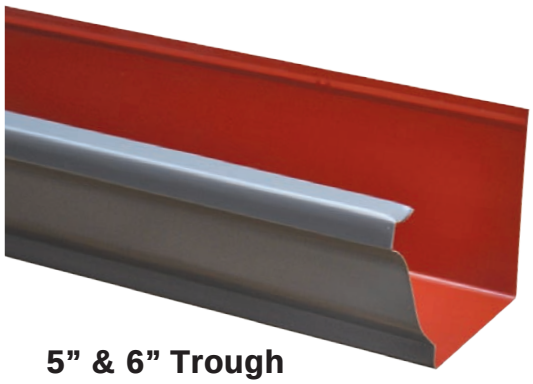
Vented

Non-Vented

| SHINGLE | SIZE | PIECES/ CARTON | COVERAGE/ CARTON |
|---|---|---|---|
| Shake Shingle | 21½”×12” | 28 | 50 sq ft |
| Diamond Shingle | 21½”×12” | 28 | 50 sq ft |

# STEEL EAVESTROUGHING AND ACCESSORIES

The same look as aluminum, but with the strength and durability of steel. This product line is made to last.



**5” & 6” Trough**
Custom lengths
*Max 24’ on BMI trucks
*Shown in Charcoal/Tile Red

**End Caps**
25L/25R/ctn
*Sold in pairs
*Shown in Bone

**5” Galvanized Hangers II**
250 pcs/ctn

**Pipestrap**
100 pcs/ctn
*Fits LG downpipes
*Shown in Coffee Brown

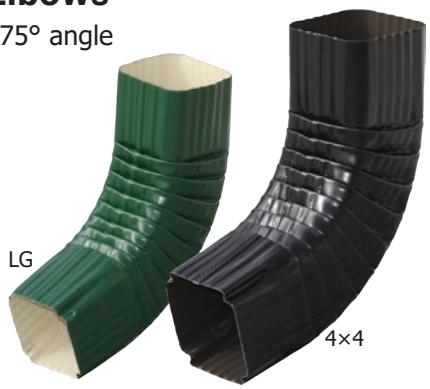
**4×4 Pipe Clip**
100 pcs/ctn
*Shown in Charcoal/Grey

**Gutter Tie II**
50 pcs/ctn
*Shown in Cream

## Downpipes
*9’10” lengths

| PIPE | SIZE | PIECES/ CARTON |
|---|---|---|
| LG | 3”×3” | 6 |
| 4×4 | 4”×4” | 4 |

## Elbows
*75° angle



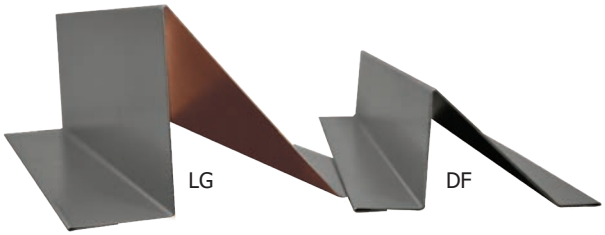

| ELBOW | SIZE | PIECES/ CARTON |
|---|---|---|
| LG | 3”×3” | 30 |
| 4×4 | 4”×4” | 12 |

## Offset
*30° angle

| ELBOW | SIZE | PIECES/ CARTON |
|---|---|---|
| LG | 3”×3” | 30 |

*All LG Downpipe/Elbows shown in Forest Green/Cream.
*All 4×4 Downpipe/Elbows shown in Black/Dark Brown.

## Snow Guards
*All 10’ lengths
*Sold by the piece
*Shown in Charcoal/Tile Red




| SNOW GUARD | HEIGHT |
|---|---|
| DF | 2” |
| LG | 3” |

| 5” & 6” GUTTER COIL | LG & 4×4 DOWNPIPE & ELBOWS | 5” & 6” END CAPS | PIPESTRAPS & 4×4 PIPE CLIPS | 1” SNAP-ON ROOFING | SNAP11 ROOFING |
|---|---|---|---|---|---|
| Polar/Bone, Cream/Forest Green, Coffee/Chestnut, Dark Brown/Black and Charcoal/Tile Red. | Polar, Bone, Cream, Chestnut, Coffee, Dark Brown, Black, Charcoal, Tile Red and Forest Green. | Bone, Charcoal and Tile Red. | Polar, Bone, Cream, Chestnut, Coffee, Dark Brown, Black, Charcoal, Tile Red and Forest Green. | Polar, Bone, Cream, Chestnut, Coffee, Dark Brown, Black, Charcoal, Tile Red and Forest Green. | Polar, Bone, Cream, Chestnut, Coffee, Dark Brown, Black, Charcoal, Tile Red and Forest Green. |

# COILS

BMI offers a wide range of quality coils for eavestroughing, capping, trims and roofing trims, with many different finishes and textures to suit all design styles.

**Aluminum:**
**5” Gutter Coil**
11⅞” wide
Thickness - .024”
*Shown in Mustang Brown

**6” Gutter Coil**
15” wide
Thickness - .024”
*Shown in Pebblestone

**Steel:**
**5” Gutter Coil**
11⅞” wide

**6” Gutter Coil**
15” wide
*Shown in Charcoal/Tile Red
*28 GA painted steel

**Copper:**
**5” Gutter Coil**
11⅞” wide x 025 (16 oz)

**6” Gutter Coil**
15” wide x 027 (20 oz)

5” copper gutter coil - 22 Mil/16 Ounce Copper (. 0216”) 24 gauge: 16 ounce copper sheeting is a heavy weight copper often referred to as “roofing copper” or “roofing flashing.” It weighs approximately 1 pound per square foot.

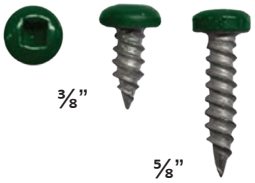
**24” STD Trim Coil**
**24” Matte Trim Coil**
**24” BMI HVY Trim Coil**
*24”×98’
*Shown in Onyx
*The Simcoe Series is only available in 24” BMI HVY Trim Coil in 24” x 50’
*Thickness of our coils is STD .018”, Matte .021” Heavy .022”.

**24” EM Trim Coil**
24”×98’
Embossed texture
*Shown in Terra Bronze

**24” BMI HVY EM Trim Coil**
24”×50’
Embossed texture
Fluropon coating
*Used for roofing
*Shown in Tile Red
*Available in the Simcoe Series

Toll Free 800.461.6455

BMI supplies fasteners for all product lines. Fasteners can be used for eavestrough, soffit, fascia, downpipes and elbows. The fasteners are colour-matched to our aluminum and steel colours.




**#6 Pan Head Screws**
100 pcs/bag
10 bags/ctn
1000 pcs/jar
*Available in ⅜" & ⅝"
*Shown in Forest Green

**#6 ⅝" Truss Head Screws**
100 pcs/bag
10 bags/ctn
1000 pcs/jar

**#12 1¼" HD Trough Screws**
50 pcs/bag
3,500 pcs/pail
*Exclusively at BMI

**Rivets**
⅛"
100 pcs/bag
10 bags/ctn
*Shown in Charcoal

**SS Trimnails**
1¼"
¼ lb/ctn
*Shown in Charcoal

**Galv. Nails**
1½", 2", 2½"
5 lb/jar
30 lb/pail
3"
25 lb/pail
3½"
20 lb/pail
Used for roofing, siding and sheathing.

**Roofing Screws**
1", 1½", 2", 2½"
50 pcs/bag
500 pcs/bag
3" – 250 pcs/bag *Galv. only
¼" hex head with neoprene washer, used for steel roofing and cladding.
*Shown in Dark Brown

**SS Roofing Screws**
1"
100 pcs/ctn
1", 1¼", 2", 2½"
1000 pcs/jar
Pan head screws, used with aluminum shingles or Snap-On roofing

## Aluminum Fasteners

| #6 ⅜" SCREWS (BOX) | #6 ⅜" SCREWS (JAR) | #6 ⅝" SCREWS (BOX) | #6 ⅝" SCREWS (JAR) | RIVETS | SS TRIMNAILS |
|---|---|---|---|---|---|
| Polar, Antique White, Cream, Sandalwood, Pebblestone, Clay, Terra Bronze, Chestnut, Dark Brown, Black, Grey, Charcoal, Colonial Red, Forest Green, Rustic Blue, Plated and Metallic Copper. | Polar, Antique White, Cream, Sandalwood, Clay, Terra Bronze, Chestnut, Black, Grey, Charcoal, Colonial Red, Forest Green, Rustic Blue, Plated and Metallic Copper. | Polar, Antique White, Cream, Sandalwood, Clay, Chestnut, Dark Brown, Black, Grey, Charcoal, Forest Green and Plated. | Polar, Antique White, Cream, Sandalwood, Pebblestone, Clay, Terra Bronze, Chestnut, Dark Brown, Black, Grey, Charcoal, Colonial Red, Forest Green and Plated. | Polar, Antique White, Cream, Sandalwood, Clay, Terra Bronze, Chestnut, Ant. Brown, Black, Grey, Charcoal, Colonial Red, Forest Green, Heron Blue, Rustic Blue, Metallic Copper, Copper and Stainless Steel. | *All 5" eavestrough colours except Heron Blue and Metallic Copper. |

## Roofing Fasteners

| 1" SCREWS (50 PCS) | 1" SCREWS (500 PCS) | 1½" SCREWS (50 PCS) | 1½" SCREWS (500 PCS) | 2" SCREWS (50 PCS) | 2" SCREWS (500 PCS) | 2½" SCREWS (50 PCS) | 2½" SCREWS (500 PCS) |
|---|---|---|---|---|---|---|---|
| White, Bone, Coffee, Black, Stone Grey, Charcoal, Melcher Green and Galvanized. | White, Bone, Coffee, Black, Charcoal, Melcher Green and Galvanized. | White, Bone, Tan, Coffee, Dark Brown, Black, Stone Grey, Charcoal, Bright Red, Tile Red, Melcher Green, Forest Green and Galvanized. | White, Bone, Tan, Coffee, Dark Brown, Black, Stone Grey, Charcoal, Bright Red, Tile Red, Melcher Green and Galvanized. | White, Bone, Tan, Coffee, Dark Brown, Black, Stone Grey, Charcoal, Tile Red, Melcher Green and Galvanized. | White, Bone, Tan, Coffee, Dark Brown, Black, Stone Grey, Charcoal, Tile Red, Melcher Green and Galvanized. | White, Coffee, Dark Brown, Black, Stone Grey, Charcoal, Melcher Green, Forest Green and Galvanized. | White, Coffee, Black, Stone Grey, Charcoal, Melcher Green and Galvanized. |

# KWM Gutterman INC.®

## The Largest Manufacturer and #1 Seller of Gutter Machines in the USA

## IRON MAN®

### AVAILABLE MODELS

**Next Generation Smart Machine**

**5" ▪ 6" ▪ 5/6" Combo ▪ 6" Half-Round**

**7" ▪ 8" ▪ 7/8" Combo ▪ Fascia**

**5" Junior ▪ 6" Junior**

**5/6" Junior Combo**

### ROCK SOLID GUARANTEE:

**4-Years Parts & Labor/Mechanical**

**1-year Parts & Labor/Electrical**

**INTRODUCING**

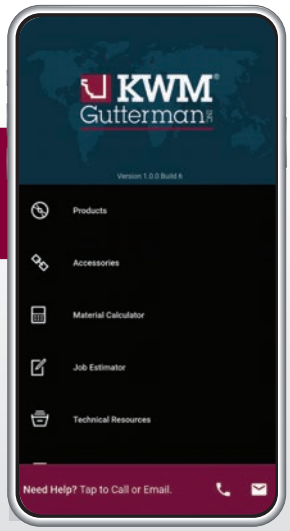
## HANGER MARK™

Hanger Mark is an add on accessory for any IronMan machine. It makes an indentation on the inside back of the gutter every 8″ to indicate where to place your hangers.

**DOWNLOAD THE KWM APP TODAY!**

ANDROID APP ON Google play

Available on the iPhone App Store



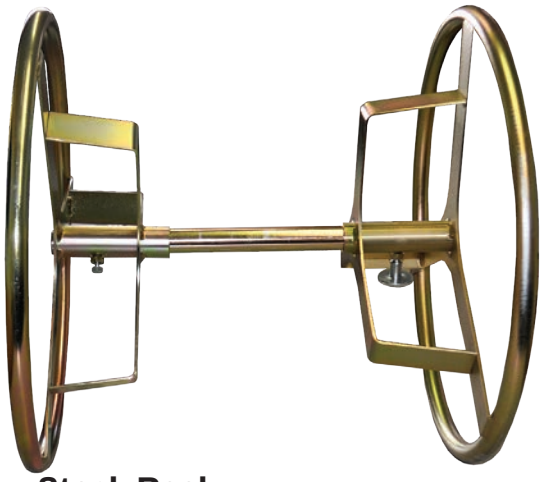

Made in the USA

**kwmgutterman.com ▪ Toll-free (888) 729-4290**

Accessories for a trough machine can make any contractor more efficient, saving time and money on the job site.

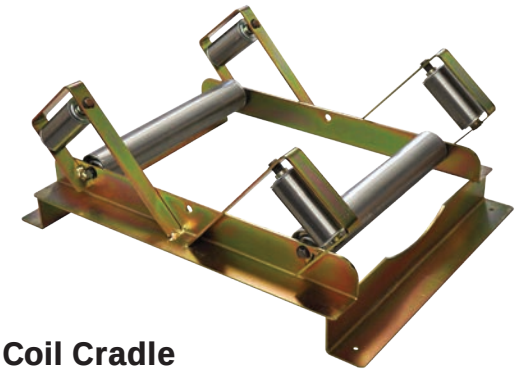
## Trough Run Out Stand

Prevents damage to trough as it comes out of the Gutter Machine.
Adjustable 3rd leg for uneven ground.
*Recommended that stands be placed 10' apart.



## Stock Reel

Available for 12" and 15" coils.
Prevents damage when rolling coil across the floor.
For use with Ironman Turnstile Upright.



## Coil Cradle

Available for 12" and 15" coils.
A coil cradle holds a gutter coil when running the coil from the floor to the gutter machine.

### Eavestrough Expansion Chart

**Expansion at 40°C/104°F**

| Eavestrough Lengths | | 10 ft | 15 ft | 20 ft | 25 ft | 30 ft | 35 ft | 40 ft |
|---|---|---|---|---|---|---|---|---|
| Installation Temperature | **−20°C** -2°F | 1/4" | 5/16" | 7/16" | 9/16" | 11/16" | 3/4" | 7/8" |
| | **−10°C** 14°F | 3/16" | 5/16" | 3/8" | 1/2" | 9/16" | 11/16" | 3/4" |
| | **0°C** 32°F | 3/16" | 1/4" | 3/8" | 7/16" | 1/2" | 9/16" | 5/8" |
| | **10°C** 50°F | 1/8" | 3/16" | 5/16" | 3/8" | 7/16" | 1/2" | 9/16" |
| | **20°C** 68°F | 1/8" | 3/16" | 1/4" | 1/4" | 5/16" | 3/8" | 7/16" |
| | **30°C** 86°F | 1/16" | 1/8" | 3/16" | 3/16" | 1/4" | 1/4" | 5/16" |

To find the expansion rate, find the installation temperature along the left hand side. Go across the row until you reach the length of trough that was installed. For example, when a 30 ft piece of trough is installed at 0°C, it will expand by **1/2"** at 40°C.

## Trough Mate

Temporarily nailed to the fascia, making it possible for one person to install trough on their own.

Buchner Manufacturing offers a wide range of quality tools to assist with all installations. Below are just a few of the most popular. Visit one of our branches or the website for a complete list.

### BMI Short Hex Head Driver
Designed for ¼" hexagon inserts.
A perfect fit for our screw-on hanger hex screws.

### 6" Magnetic Quick Release Extension
Designed for ¼" hexagon inserts and power bits.
The black spinning sleeve allows for stabilization of the bit while in use.

### BMI Tape Measure
Imperial measurements.
25' long with magnetic tip.

### BMI Punchlet
Eliminates the need for an outlet.
* Available in 3×3 & 4×4

### Caution Flag Clamp
Clip to the end of materials after loading so other drivers are aware of the load.

### Flatstock Band
Protect your trim coils during storage with our flatstock bands.

### Zipper Siding Removal Tool
Hand tool to unhook siding.

### Power Cutter Offset Aviation Snip (P6516)
Cuts straight, up to 20 ga cold-rolled steel.
Extra-wide blade opening, with a cut length of 2⅜".

### Left Offset Aviation Snip (P6510L - Red)
Cuts straight and tight curves, up to 18 ga cold-rolled steel.
Easiest to use with right hand.

### Pipe Cutter (MW-P1)
Creates 2 finished edges with 1 cut.
Cuts through 24 ga cold-rolled steel.

### Snap Lock Punch (SL2R)
Crimps eavestrough end caps into place.
Adjustable settings from ¼" to ⅝".

### Sheet Metal Crimper (33-700)
Creates a crimp in the end of a downpipe to fit two pieces together for a leak proof connection.

### 1"×6" Hand Seamer (03-539)
Creates 1" deep bends without seamer losing strength because it doesn't use springs.

### 12" Aliminum Scissors (36-374)
Ideal for cutting sheet metal, roofing, vinyl and other building materials.

*The Real Difference.*

# PROS CHOOSE
## GENUINE MALCO TOOLS

Malco®

### Siding Removal Tool for Vinyl Siding

With a smooth unlocking motion, an easy-to-grasp straight handle and a non-slip textured grip; this handy tool will save you time by cleanly removing vinyl siding! The blade of the SRT2 is angled from the bottom plane of the handle and allows the user to keep the wrist straight while keeping knuckles well above the work.

**SideSwiper® II**

### Cleanable, Reversible, Magnetic Hex Driver

Double-duty chuck driver with "2-EZ Technology" ensures that every day use 1/4 in. and 5/16 in. Hex Drives are always close at hand. With single piece strength and an indestructible magnet, it's the perfect companion for trade professionals.

C-RHEX® Cleanable-Reversible® 2ez TECHNOLOGY

### Multi-Purpose Andy® Snips

Lightweight 12 in. (31 cm) aluminum handled combination snip, features a BIG 3 in. (76 mm) cutting depth. Inset steel blades feature a knife like edge that produces a smooth slicing action for cutting thick or layered vinyl and a variety of other flexible materials.

Andy® SNIP

Malco Products, SBC • Annandale, MN. U.S.A. • www.malcotools.com • ©2020

**Work. Perform. *Outlast.***

## Light Gauge Residential Brakes

Mark II TrimMaster® - TM10*

For bending light gauge trim coil for siding, windows, and roofing.

Metal Master® 20 - MM1050*

## Heavy Duty Residential Brakes

Mark II TrimMaster® HD - TM10HD*

For bending slightly heavier gutter coils.

Metal Master® 20 HD - MM1051*

## Industrial and Metal Roofing

Industrial Metal Master® 20 EZ - IM1055*

For bending painted steel for metal roofing.

Mark IV Industrial Trimmaster® - IT10*

## Slitters and Tables

Trim-A-Slitter™ Perf Combo

For slitting and perforating painted steel for metal roofing.

For cutting angles on siding and trim.

Trim-A-Table™ TAT60*
(Saw not included)



Van Mark
The Mark of Quality

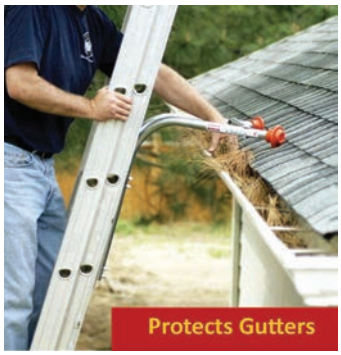
van-mark.com

*All Van Mark models pictured are shown with optional accessories.

*Shown in a 48" size

## Aluminum Saw Horse

Step on up to the extra wide top with slip-resistant tread, giving you plenty of room to work. This sawhorse is built to move around your job site. Available in 24", 36", 48" and 72" heights.




## Ladder Max Stand Off

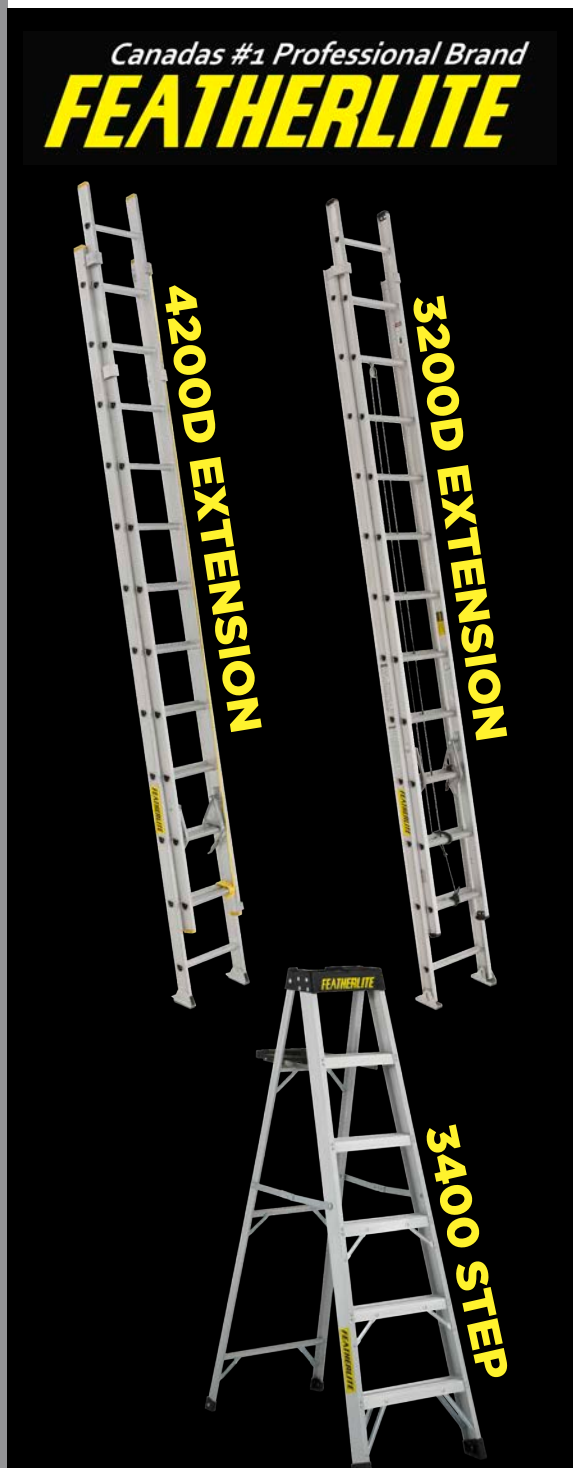
Install on and off your ladder in seconds while protecting you from slipping and also protects siding, eavestrough, roofing, etc.
By using the Ladder Max Stand Off, you will be able to work in a more natural, unstrained position.
*Corner Max Stand Off also available.

## Stab Lad

Supports and allows the ladder to stand off the wall to give better leverage.
Slips into ladder rungs for easy installation and removal.

## Folding Saw Horse

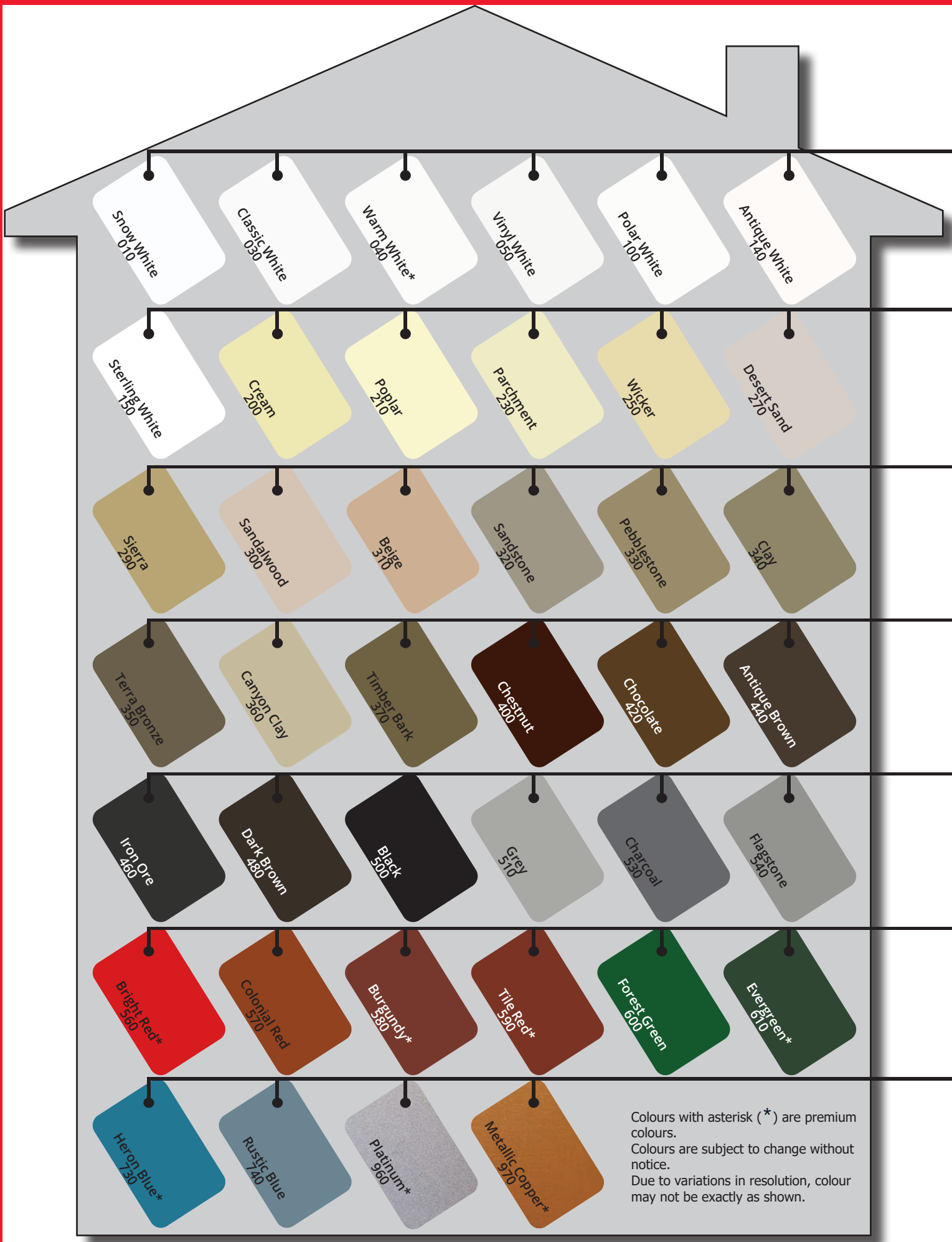
Makes it easier to setup a work table or as a stand for your equipment on the job site. Easy storage, as it uses a minimal amount of space.



| Honeycomb 402 | Mustang Brown 403 | Hazelnut 483 |
|---|---|---|
| 5" gutter coil 1SP<br>5" strip/bay mitres<br>LG downpipes<br>24" BMI hvy trim coil 1SP<br>D5 soffit hvy<br>F8 fascia<br>Aluminum roofing<br>V-190 and V-Groove aluminum siding | 5" gutter coil 1SP<br>5" strip/bay mitres<br>LG downpipes<br>24" BMI hvy trim coil 1SP<br>D5 soffit hvy<br>F8 fascia<br>Aluminum roofing<br>V-190 and V-Groove aluminum siding | 5" gutter coil 1SP<br>5" strip/bay mitres<br>LG downpipes<br>24" BMI hvy trim coil 1SP<br>D5 soffit hvy<br>F8 fascia<br>Aluminum roofing<br>V-190 and V-Groove aluminum siding |

| Onyx 502 | Barn Board 504 | Solstice Grey 512 |
|---|---|---|
| 5" gutter coil 1SP<br>5" strip/bay mitres<br>LG downpipes<br>24" BMI hvy trim coil 1SP<br>D5 soffit hvy<br>F8 fascia<br>Aluminum roofing<br>V-190 and V-Groove aluminum siding | 5" gutter coil 1SP<br>5" strip/bay mitres<br>LG downpipes<br>24" BMI hvy trim coil 1SP<br>D5 soffit hvy<br>F8 fascia<br>Aluminum roofing<br>V-190 and V-Groove aluminum siding | 5" gutter coil 1SP<br>5" strip/bay mitres<br>LG downpipes<br>24" BMI hvy trim coil 1SP<br>D5 soffit hvy<br>F8 fascia<br>Aluminum roofing<br>V-190 and V-Groove aluminum siding |

# COLOUR MATRIX




Colours with asterisk (*) are premium colours.
Colours are subject to change without notice.
Due to variations in resolution, colour may not be exactly as shown.

HELPFUL TOOLS FOR YOU

Buchner Manufacturing Inc.
www.buchnermfg.com

**The Perfect Balance of Price and Quality.**

### Snow White 010
- 24" BMI hvy trim coil 1sp

### Classic White 030
- 24" BMI hvy trim coil 2sp

### Warm White 040
- 24" BMI hvy trim coil 2sp

### Vinyl White 050
- 5" gutter coil 1sp
- 5" box/strip/bay mitre
- Sm. SQ/LG downpipe
- All 24" trim coil
- Q4 soffit/Q4 Hvy
- All D5 soffit
- T3 soffit
- All fascia
- Finish/gable trim

### Polar White 100
- Available in all products.
- *Excluding aluminum roofing.

### Antique White 140
- 5" gutter coil 2sp
- 5" box/strip/bay mitre
- Sm. SQ/LG downpipe
- All 24" trim coil
- Q4 soffit/Q4 Hvy
- All D5 soffit
- All fascia
- Finish/gable trim

### Sterling White 150
- 24" BMI hvy trim coil 2sp

### Cream 200
- Available in all products.
- *Excluding aluminum roofing & large roof edge.

### Poplar 210
- 5" gutter coil 2sp
- 5" strip/bay mitre
- LG downpipe
- 24" BMI hvy trim coil 2sp
- All D5 soffit
- All fascia
- Finish/gable trim

### Parchment 230
- 5" gutter coil 2sp
- 5" strip/bay mitre
- Sm. SQ/LG downpipe
- 24" BMI hvy trim coil 2sp
- All D5 soffit
- All fascia
- Finish/gable trim

### Wicker 250
- 5/6" gutter coil 2sp
- All 5/6" mitre
- All downpipe
- 24" BMI hvy trim coil 2sp
- Q4 soffit
- All D5 soffit
- All fascia
- Finish/gable trim

### Desert Sand 270
- 5" gutter coil 2sp
- 5" box/strip/bay mitre
- Sm. SQ /LG downpipe
- 24" std/BMI hvy/em trim coil
- Q4 soffit
- All D5 soffit
- All fascia
- Finish/gable trim

### Sierra 290
- 5" gutter coil 2sp
- 5" strip/bay mitre
- LG downpipe
- 24" BMI hvy trim coil 2sp
- All D5 soffit
- All fascia
- Finish/gable trim

### Sandalwood 300
- Available in all products.
- *Excluding aluminum roofing & large roof edge.

### Beige 310
- 5" gutter coil 2sp
- 5" box/strip/bay mitre
- Sm. SQ/LG downpipe
- 24" std/BMI hvy/em trim coil
- Q4 soffit
- All D5 soffit
- All fascia
- Finish/gable trim

### Sandstone 320
- 5" gutter coil 2sp
- 5" strip/bay mitre
- Sm. SQ/LG downpipe
- 24" BMI hvy trim coil 2sp
- Q4 soffit
- All D5 soffit
- All fascia
- Finish/gable trim

### Pebblestone 330
- Available in all products.
- *Excluding aluminum roofing & large roof edge.

### Clay 340
- Available in all products.
- *Excluding aluminum roofing & large roof edge.

### Terra Bronze 350
- Available in all products.
- *Excluding large roof edge & drip edge.

### Canyon Clay 360
- 5" gutter coil 2sp
- 5" box/strip/bay mitre
- Sm. SQ/LG downpipe
- 24" std/BMI hvy/em trim coil
- Q4 soffit
- All D5 soffit
- All fascia
- Finish/gable trim

### Timber Bark 370
- 5" gutter coil 2sp
- 5" strip/bay mitre
- LG downpipe
- 24" BMI hvy trim coil 2sp
- All D5 soffit
- All fascia
- Finish/gable trim

### Chestnut 400
- Available in all products.
- *Excluding aluminum roofing.

### Chocolate 420
- 5" gutter coil 2sp
- 5" box/strip/bay mitre
- Sm. SQ/LG downpipes
- All 24" trim coils
- Q4 soffit
- All D5 soffit
- All fascia
- Finish/gable trim
- Roof edge
- Aluminum roofing

### Antique Brown 440
- Available in all products.
- *Excluding aluminum roofing & large roof edge.

### Iron Ore 460
- 5" gutter coil 2sp
- 5" strip/bay mitre
- LG downpipe
- 24" BMI hvy trim coil 2sp
- Q4 hvy/T3 soffit
- All D5 soffit
- All fascia
- Finish/gable trim

### Dark Brown 480
- Available in all products.
- *Excluding large roof edge & drip edge.

### Black 500
- Available in all products.

### Grey 510
- Available in all products.
- *Excluding aluminum roofing & large roof edge.

### Charcoal 530
- Available in all products.
- *Excluding large roof edge & drip edge.

### Flagstone 540
- 5" gutter coil 2sp
- 5" strip/bay mitre
- LG downpipe
- 24" BMI hvy trim coil 2sp
- All D5 soffit
- All fascia
- Finish/gable trim

### Bright Red 560
- 5" gutter coil 2sp
- 5" strip/bay mitre
- LG downpipe
- 24" BMI hvy trim coil 2sp
- All D5 soffit
- All F8 and F10 fascia
- Finish/gable trim

### Colonial Red 570
- 5" gutter coil 2sp
- 5" box/strip/bay mitre
- Sm. SQ/LG downpipe
- 24" std/BMI hvy/em trim coil 2sp
- All D5 soffit
- All fascia
- Finish/gable trim

### Burgundy 580
- 5" gutter coil 2sp
- 5" strip/bay mitre
- LG downpipe
- 24" BMI hvy trim coil 2sp
- All D5 soffit
- All F8 and F10 fascia
- Finish/gable trim

### Tile Red 590
- 5" gutter coil 2sp
- 5" strip/bay mitre
- LG downpipe
- 24" BMI hvy/em trim coil 2sp
- All D5 soffit
- All F8 and F10 fascia
- Finish/gable trim
- Aluminum roofing

### Forest Green 600
- Available in all products.
- *Excluding Q4 hvy soffit, T3 soffit & large roof edge.

### Evergreen 610
- 5" gutter coil 2sp
- 5" strip/bay mitre
- LG downpipe
- 24" BMI hvy trim coil 2sp
- All D5 soffit
- All F8 and F10 fascia
- Finish/gable trim

### Heron Blue 730
- 5" gutter coil 2sp
- 5" strip/bay mitre
- LG downpipe
- 24" BMI hvy trim coil 2sp
- All D5 soffit
- All F8 and F10 fascia
- Finish/gable trim

### Rustic Blue 740
- 5" gutter coil 2sp
- 5" strip/bay mitre
- LG downpipe
- 24" std/BMI hvy/em trim coil 2sp
- All D5 soffit
- All fascia
- Finish/gable trim

### Platinum 960
- 5" gutter coil 2sp
- 5" strip/bay mitre
- LG downpipe
- 24" BMI hvy/em trim coil 2sp
- All D5 (hvy) soffit
- All F8/F10 fascia
- Finish/gable trim
- Aluminum roofing

### Metallic Copper 970
- 5" gutter coil 1sp
- 5" box/strip/bay mitre
- LG downpipe
- 24" BMI hvy/em trim coil 2sp
- All D5 (hvy) soffit
- All F8 and F10 fascia
- Finish/gable trim
- Aluminum roofing

Note: V-190 and V-Groove is available in all BMI colours

HELPFUL TOOLS FOR YOU

Use our product checklists to ensure you've picked up everything your project requires.
This list can also be printed from our website.

## Eavestrough/Downpipe

**Materials:**

- o Bay mitre
- o Box mitre
- o Caulking
- o Downpipe
- o Eavestrough
- o Elbows/offset
- o End caps
- o Extreme mitre
- o Gutter sealant
- o Hangers
- o Outlets
- o Pipestrap/pipe clip
- o Rust resistant screws
- o Strip mitre

**Accessory Items:**

- o Diverter
- o Gutter guard (Alu-Rex)
- o Gutter tie II
- o Leaf catcher
- o Rain barrel
- o Roof bracket
- o Splash guard
- o SS roof strap
- o Tile covers

**Tools:**

- o 6" magnetic quick release extension
- o BMI short hex driver
- o Caulking gun
- o Chalk line
- o Felt tip pen
- o Ladder
- o Measuring tape
- o Power drill
- o Screw bits
- o String level
- o Tin snips
- o Trough mate

## Soffit/Fascia

**Materials:**

- o Fascia – F6, F8 & F10
- o Gable trim/finish trim
- o J-trim – ⅜"
- o Rust resistant screws
- o Soffit – Q4, T3, D5
- o Soffit hangers

**Tools:**

- o BMI short hex driver
- o Chalk line
- o Felt tip pen
- o Ladder
- o Magnetic quick release extension
- o Measuring tape
- o Power drill
- o Screw bits
- o String level
- o Tin snips
- o Trough mate

## Siding

**Materials:**

- o Siding (D4/D4.5/D5/T3)
- o Blocks & vents
- o Caulking
- o Drip cap
- o Finish trim
- o Housewrap
- o H-trim
- o Inside/outside corner posts
- o J-trim
- o Roofing nails
- o Starter strip (vinyl/galvanized)

**Tools:**

- o Caulking gun
- o Chalk line
- o Felt tip pen
- o Hammer
- o Ladder
- o Measuring tape
- o Nail hole slot punch
- o Power saw
- o Snap lock punch
- o String level
- o Tin snips
- o Unlocking tool
- o Utility knife

# BRANCH LOCATIONS

30004 HWY 48
Pefferlaw ON
L0E 1N0
705.437.1734

16650 Bayview Ave
Newmarket ON
L3X 2S8
905.836.1506
Administration and
Manufacturing

599 Steven Crt
Newmarket ON
L3Y 6Z3
905.836.1033

180 Binnington Crt
Kingston ON
K7M 8R6
613.548.1222

250 Kirkpatrick St
North Bay ON
P1B 8G5
705.476.0211

2055 16th Ave, E
Owen Sound ON
N4K 5N3
519.376.8668

Buchner Manufacturing Inc. (BMI) was founded and incorporated by Gerry Buchner in 1979. As a home renovator, specializing in the installation of aluminum products, Gerry committed to improving the quality of aluminum renovation products. As a result of this commitment, Gerry, along with his wife, Rose, and two sons, Andy and John, decided to shift the focus of the family business from installations to manufacturing. This decision resulted in BMI becoming a leading manufacturer of quality building renovation products throughout North America and locations around the world. From the company's beginning until today the Buchner Family continues to supply the building industry with a line of superior products with a focus on best-in-class customer service.

BMI products are distinctive because of their high quality and the ease of handling and installation – products are always made with the end-user in mind. Manufacturing aluminum and steel products has been the main focus at BMI, however, over the past 40 years a wide array of other building products have been added to BMI's offerings. Almost any building renovation product can be sourced at BMI, from steel and aluminum roofing, eavestroughing, soffit, fascia, trims to vinyl siding, sealants and fasteners, Buchner Manufacturing has become your one-stop-shopping experience.

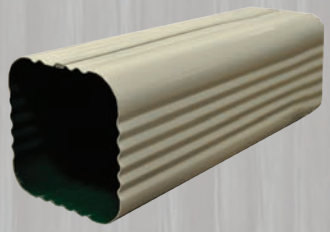
With steady growth, Buchner Manufacturing Inc. has become a leading manufacturer of quality building renovation products over the past 40 years. The constant desire to improve the quality of the products manufactured, as well as our focus on best-in-class customer service, BMI looks forward to providing quality products and customer service for another 40 years. With locations in Pefferlaw, Newmarket, Kingston, North Bay and Owen Sound, BMI serves Ontario through our team of professional drivers. BMI also supplies products around the world through reliable freight partners. Even as the business expands internationally, a core value championed by Gerry is to never forget the local contractors and home owners. No matter how large or small the project, the dedicated team at BMI can meet any of your building needs.

For more information, check out the BMI website: www.BuchnerMfg.com, or visit your local showroom.

# Unique products, features and services of BMI that set us above the competition.

## *Service*

Buchner Manufacturing has over 40 years experience in the building industry, please visit your local showroom for design ideas. We can also help in the design and planning of your metal roofing projects. If you are having issues with your rainware system talk to our staff on how you can make changes or a re-design of your eavestrough system to save money and protect your home.

| *Product/Feature* | *Benefits* |
|---|---|
| **4×4 Downpipes and Elbows**  | • Largest square pipe on the market, manufactured in Canada<br>• Available in aluminum and steel<br>• Can be used on 6” troughs or larger<br>• Handles today’s severe downpours<br>• Bigger means less chance of clogging |
| **Extreme Mitre** | • Doubles the water capacity of a normal mitre<br>• Prevents overflow from roof valleys<br>• Can be used as a catch basin for 4×4 pipe<br>• Made from .032 aluminum |
| **Ultimate Hanger** | • Strongest screw-on hanger BMI currently manufactures<br>• No other Canadian manufacturer produces an equivalent<br>• Deep washer hex head provides better seat on driver bits<br>• Saw tooth thread cuts through aluminum, steel, wood and fibre cement with ease<br>• 1000 hour plating tops industry standards<br>• Curved profile allows gutter screen to lay flat without interference |

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www.buchnermfg.com

**The Perfect Balance of Price and Quality.**